

51-24-00

A

01/21/00
jc759 U.S. PTO**UTILITY
PATENT APPLICATION
TRANSMITTAL**(Only for new nonprovisional applications
under 37 CFR 1.53(b))

Attorney Docket No.: D/99136

Total Pages:

First Named Inventor or Application Identifier

Nan-Xing Hu et al.

Express Mail Label No.: EL394672156

APPLICATION ELEMENTSSee MPEP Chapter 600 concerning
utility patent application contents.

ADDRESS TO:

**Assistant Commissioner for Patents
Box Patent Application
Washington, DC 20231**

- 1.
- ☒
- Fee Transmittal Form
-
- (Submit an original, and a duplicate for fee processing)

- 2.
- ☒
- Specification (incl. claims) (Total Pages: 76)

- 3.
- ☐
- Drawing(s) (35 USC 113) (Total Sheets:)

☐ Informal ☐ Formal

- 4.
- ☒
- Oath or Declaration (Total Pages: 2)

- a.
- ☒
- Newly executed
- ☐
- Unexecuted
-
- (original or copy)

- b.
- ☐
- Copy from a prior application (37 CFR 1.63(d))
-
- (for continuation/divisional with Box 17 completed)
-
- [Note Box 5 below]

- ☐
- i.
- DELETION OF INVENTOR(S)**
-
- Signed statement attached deleting
-
- inventor(s) named in the prior application,
-
- see 37 CFR 1.63(d)(2) and 1.33(b).

- 5.
- ☐
- Incorporation By Reference
-
- (usable if Box 4b is checked)
-
- The entire disclosure of the prior application, from
-
- which a copy of the oath or declaration is supplied
-
- under Box 4b, is considered as being part of the
-
- disclosure of the accompanying application and is
-
- hereby incorporated by reference therein.

- 6.
- ☐
- Microfiche Computer Program (Appendix)

7. Nucleotide and/or Amino Acid Sequence Submission
-
- (If applicable, all necessary)

- a.
- ☐
- Computer Readable Copy
-
- b.
- ☐
- Paper Copy (Identical to computer copy)
-
- c.
- ☐
- Statement verifying identity of above copies

ACCOMPANYING APPLICATION PARTS

- 8.
- ☒
- Assignment Papers (cover sheet & document(s))

- 9.
- ☐
- 37 CFR 3.73(b) Statement
- ☒
- Power of Attorney
-
- (when there is an assignee)

- 10.
- ☐
- English Translation Document (if applicable)

- 11.
- ☒
- Information Disclosure
-
- Statement (IDS)/PTO-1449
- ☒
- Copies of IDS
-
- Citations

- 12.
- ☐
- Preliminary Amendment

- 13.
- ☒
- Return Receipt Postcard (MPEP 503)
-
- (Should be specifically itemized)

- 14.
- ☐
- Small Entity
- ☐
- Statement filed in prior application,
-
- Statement(s) Status still proper and desired

- 15.
- ☐
- Certified Copy of Priority Document(s)
-
- (If foreign priority is claimed)

- 16.
- ☐
- Other:

- 17.
- ☐
- If a
- CONTINUING APPLICATION**
- , check appropriate box and supply the requisite information:
-
- ☐
- Continuation
- ☐
- Divisional
- ☐
- Continuation-in-part (CIP) of prior application No: /

18. CORRESPONDENCE ADDRESS☐ Same as prior application☒ Correspondence address below

NAME	John E. Beck				
ADDRESS	Xerox Corporation, Xerox Square - 20A				
CITY	Rochester	STATE	NY	ZIP CODE	14644
COUNTRY	U.S.A.	TELEPHONE	716-423-4687	FAX	716-423-5240 or 716-423-2750

Attorney Docket No. D/99136

19. ☐ Cancel in this application original claims: of the prior application before calculating the filing fee.
(At least one original independent claim is retained for this filing).

20. ☒ The filing fee is calculated below:

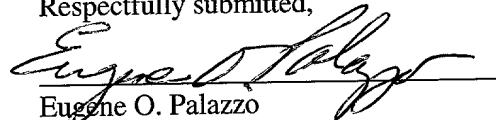
CLAIMS AS FILED, LESS ANY CLAIMS CANCELED BY ABOVE-INDICATED AMENDMENT(S)				
(1) FOR	(2) NUMBER FILED	(3) NUMBER EXTRA	(4) RATE	(5) CALCULATIONS
TOTAL CLAIMS (37 CFR 1.16(c))	41 - 20 =	21	X \$ 18	= \$378.00
INDEPENDENT CLAIMS (37 CFR 1.16(b))	5 - 3 =	2	X \$ 78	= \$156.00
MULTIPLE DEPENDENT CLAIMS (IF APPLICABLE) (37 CFR 1.16(d))		ANY - - 0	\$ 260	= \$0.00
BASIC FEE (37 CFR 1.16(a))				\$760.00
TOTAL				= \$ 1,294.00

21. ☒ The Commissioner is hereby authorized to charge any filing or prosecution fees which may be required, under 37 CFR 1.16, 1.17, and 1.21 (but not 1.18), or to credit any overpayment, to Account No. 24-0025.
An additional copy of this form is enclosed.
22. ☒ This is an authorization under 37 CFR 1.136(a)(3) to treat any concurrent or future reply, requiring a petition for extension of time, as incorporating a petition for the appropriate extension of time.
23. ☐ Amend the specification by inserting before the first line the sentence:
--This application is a ☐ continuation ☐ continuation-in-part ☐ divisional
of Application(s) No(s). , filed .--
24. ☐ A CIP declaration is enclosed.
25. ☒ Power of Attorney
- a. ☐ The power of attorney appears in the original papers of the enclosed prior application.
- b. ☐ Enclosed is a copy of the declaration and power of attorney from the enclosed prior application.
- c. ☒ A new declaration with power of attorney is enclosed.

Attorney Docket No.: **D/99136**

26. ☐ The following inventors named in the prior application are deleted per 37 CFR 1.53(b)(1), 1.63(d)(2) and 1.33 (b):
27. ☐ This application is adding one or more inventors under 37 CFR 1.48 to a previously executed application, with an enclosed: petition, fee, newly executed declaration from all inventors, and written consent of the assignee.
28. ☐ This application claims the priority benefit of one or more Provisional Application No(s). and the first sentence of this application has been or will be amended to so indicate.
29. ☐ Priority is claimed from
(reinsert all previous priority claims for the entire chain of any prior applications).
30. ☐ Other paper(s) enclosed:

Respectfully submitted,



Eugene O. Palazzo

Signature per 37 CFR 1.33 & 34

Date: 1/21/2000

Registration No. 20,881

Telephone No. 716-423-4687

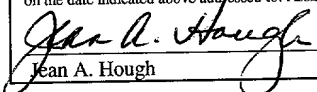
Attorney Docket No. D/99136

**APPLICATION FOR
UNITED STATES LETTERS PATENT**

TO ALL WHOM IT MAY CONCERN:

Be it known that We, **Nan-Xing Hu**, a citizen of China and residing at Oakville, Ontario, Canada; **Mohammad Esteghamatian**, a citizen of Canada and residing at Hamilton, Ontario, Canada; **Zoran D. Popovic**, a citizen of Canada and residing at Mississauga, Ontario, Canada; **Beng S. Ong**, a citizen of Canada and residing at Mississauga, Ontario, Canada; and **Ah-Mee Hor**, a citizen of Canada and residing at Mississauga, Ontario, Canada, have invented

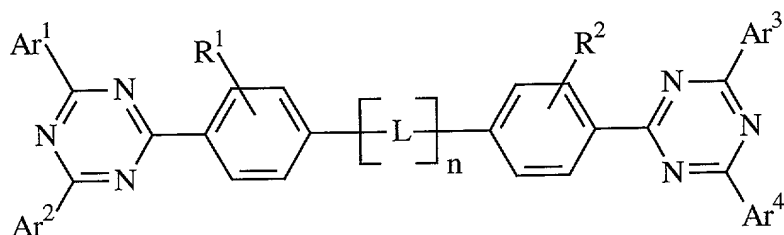
ELECTROLUMINESCENT (EL) DEVICES

EXPRESS MAIL LABEL NUMBER: EL394672156	
Date of Deposit: January 21, 2000	
<u>CERTIFICATE OF EXPRESS MAILING</u>	
<small>I hereby certify that the following paper is being deposited with the US Postal Service as "Express Mail" service under 37 C.F.R. 1.10 on the date indicated above addressed to: Assistant Commissioner for Patents, Washington, D.C. 20231</small>	
 Jean A. Hough	Date: January 21, 2000

ELECTROLUMINESCENT (EL) DEVICES

PATENTS AND COPENDING APPLICATION

5 Illustrated in U.S. Patent 5,942,340, U.S. Patent 5,952,115, U.S. Patent 5,932,363, U.S. Patent 5,925,472, and U.S. Patent 5,891,587, the disclosures of which are totally incorporated herein by reference, are EL devices. Illustrated in U.S. Serial No. 09/164,753, the disclosure of which is
10 totally incorporated herein by reference, is an electroluminescent device comprised of an anode, a hole transporting layer, a light emitting layer, and a cathode, wherein said light emitting layer contains a component of the formula



(I)

wherein Ar^1 , Ar^2 , Ar^3 , and Ar^4 are each independently aryl or optionally
15 aliphatic; R^1 and R^2 are independently selected from the group consisting of hydrogen, aliphatic, halogen, and cyano; L is a suitable linking group; and n is a number of from 0 to about 3. Illustrated in copending applications U.S. Serial No. (not yet assigned - D/99545), and U.S. Serial No. (not yet assigned - D/99806), the disclosures of which are totally incorporated herein
20 by reference, are triazines and electroluminescent devices containing triazines. The appropriate components and processes of the above patents and copending applications may be selected for the present invention in embodiments thereof.

BACKGROUND OF THE INVENTION

This invention is generally directed to organic electroluminescent (EL) devices, and more specifically, to organic EL devices with a number of excellent desired performance characteristics, and which devices are desired that are capable of providing uniform luminescence, high electroluminescent efficiency, excellent durability, and low driving voltages. The organic EL devices of the present invention contain an electron transport component comprised of triazine compounds, and which devices can be selected for use in flat-panel emissive display technologies, including TV screens, computer screens, and the like.

PRIOR ART

A simple organic EL device can be comprised of a layer of an organic luminescent material conductively sandwiched between an anode, typically comprised of a transparent conductor, such as indium tin oxide, and a cathode, typically a low work function metal such as magnesium, calcium, aluminum, or the alloys thereof with other metals. The EL device functions on the principle that under an electric field, positive charges (holes) and negative charges (electrons) are respectively injected from the anode and cathode into the luminescent layer and undergo recombination to form excitonic states which subsequently emit light. A number of prior art organic EL devices have been prepared from a laminate of an organic luminescent material and electrodes of opposite polarity, which devices include a single crystal material, such as a single crystal anthracene, as the luminescent substance as described, for example, in U.S. Patent 3,530,325. However, these devices usually require excitation voltages on the order of 100 volts or greater.

An organic EL device with a multilayer structure can be formed as a dual layer structure comprising one organic layer adjacent to the anode

supporting hole transport, and another organic layer adjacent to the cathode supporting electron transport and acting as the organic luminescent zone of the device. Another alternate device configuration is comprised of three separate layers, a hole transport layer, a luminescent layer, and an electron transport layer, which layers are laminated in sequence and are sandwiched between an anode and a cathode. Optionally, a fluorescent dopant material can be added to the emission zone or layer whereby the recombination of charges results in the excitation of the fluorescent.

In U.S. Patent 4,539,507 there is disclosed an EL device formed of a conductive glass transparent anode, a hole transporting layer of 1,1-bis(4-p-tolylaminophenyl)cyclohexane, an electron transporting layer of 4,4'-bis(5,7-di-tert-pentyl-2-benzoxzoly)stilben, and an indium cathode.

U.S. Patent 4,720,432 discloses an organic EL device comprising a dual-layer hole injecting and transporting zone, one layer being comprised of porphyrinic compounds supporting hole injection and the other layer being comprised of aromatic tertiary amine compounds supporting hole transport.

U.S. Patent 4,769,292 discloses an EL device employing a luminescent zone comprised of an organic host material capable of sustaining hole-electron recombination and a fluorescent dye material capable of emitting light in response to energy released by hole-electron recombination. A preferred disclosed host material is an aluminum complex of 8-hydroxyquinoline, namely tris(8-hydroxyquinolate)aluminum.

Typically, the organic EL devices with multi-layered configurations comprise an electron transport layer in contact with a cathode. This electron transport layer is intended to assist injection of electrons from the cathode into the light-emitting layer. A variety of organic electron transport materials have been employed for this purpose. A class of such electron transport materials is comprised of the metal complexes of

8-hydroxyquinoline, as disclosed in U.S. Patents 4,720,432. A another class of electron transport materials for EL devices is comprised of 1,3,5-oxidiazole compounds, such as those disclosed in *Japanese Journal of Applied Physics*, Part 2, vol. 34, L824 (1995). Also, certain 1,3,5-triazine
5 containing materials have been reported as being a hole blocking layer in organic EL devices, see Fink et al. in *Macromolecular Symposia*, vol. 125, 151 (1997).

While recent progress in organic EL research has elevated the potential of organic EL devices for widespread applications, the performance
10 levels of current available devices may still be below expectations. Further, for visual display applications, organic luminescent materials should provide a satisfactory color in the visible spectrum, normally with emission maxima at about 460, 550 and 630 nanometers for blue, green and red. The
15 aforementioned metal complexes of 8-hydroxyquinoline, such as tris(8-hydroxyquinolate)aluminum, generally fluoresce in green or longer wavelength region. These electron transport materials may be suitable for use in EL devices with light emission in green or longer wavelength region, however, for blue-emitting EL devices they are of limited use. Although prior
20 art electron transport materials may fluoresce in the blue region, the performance characteristics of the resulting EL devices still possess many disadvantages such as poor operation stability. Thus, there continues to be a need for electron transport materials for organic EL devices, which are suitable for the design of EL devices with satisfactory emission in the visible spectrum of from blue to longer wavelength region. There is also a need for
25 electron transport materials, which can improve EL device operation stability and durability, and a need for electron transport materials, which can enhance the EL charge transporting characteristics, thus lowering device driving voltages. Further, there is a need for electron transport materials for EL device comprised of a cathode comprised of a metal, such as aluminum,

and which device can maintain desirable performance characteristics, such as low driving voltage, and excellent operation stability. Further, there is a need for electron transport materials, which are vacuum evaporable and form thin films with excellent thermal stability.

5

SUMMARY OF THE INVENTION

It is a feature of the present invention to provide improved organic EL devices with many advantages described herein.

It is another feature of the present invention to provide EL
10 devices capable of providing satisfactory emission in the visible spectrum from blue to longer wavelength regions, for example from about 400 nanometers to about 700 nanometers, high electroluminescent efficiency, excellent durability, and low driving voltages, for example from about 10 to about 50 volts, and a luminance value of about 100 cd/m². In another
15 feature of the present invention there are provided organic EL devices comprising an electron transport component comprised of specific triazine compounds, especially those containing biphenyl groups.

Further, in an feature of the present invention there are provided organic EL devices comprised of an anode and a cathode, and an
20 organic luminescent medium containing an electron transport component comprised of triazine compounds, or comprised of a triazine electron acceptor and an amine electron donor connected by a polarizable linkage, such as an aromatic or aryl group.

In another feature of the present invention there are provided
25 organic EL devices comprised of a supporting substrate of, for example, glass, an anode, a buffer layer, a hole transport layer, an electron transport layer, and in contact therewith a metal cathode, wherein the electron transport layer is comprised of an electron transport component comprised of specific novel triazine compounds.

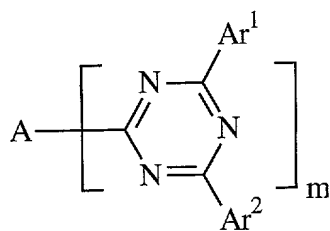
Yet in another feature of the present invention there are provided organic EL devices comprised of a supporting substrate of, for example, glass, an anode, an optional buffer layer, a hole transport layer, a light emitting layer, an electron transport layer, and in contact therewith a metal cathode, wherein the electron transport layer is comprised of an electron transport component comprised of specific triazine compounds.

Specifically, it is a feature of the present invention to provide EL devices comprised of a supporting substrate of, for example, glass, an indium tin oxide anode, a buffer layer comprised of a tertiary aromatic amine optionally doped with an aromatic hydrocarbon such as rubrene, a vacuum deposited organic hole transporting layer comprised of, for example, 4,4'-bis(9-carbazolyl)-1,1'-biphenyl, a vacuum deposited electron transport layer comprised of specific triazine compounds, such as 4,4'-bis-[2-(4,6-diphenyl-1,3,5-triazinyl)]-1,1'-biphenyl, and in contact therewith a low work function metal, such as magnesium or aluminum, or their alloys.

Also, it is a feature of the present invention to provide EL devices comprised of a supporting substrate of, for example, glass, an indium tin oxide anode, an optional buffer layer, a vacuum deposited organic hole transporting layer comprised of, for example, N,N'-di-1-naphthyl-N,N'-diphenyl-1,1'-biphenyl-4,4'-diamine optionally doped with an aromatic hydrocarbon such as rubrene, a vacuum deposited light-emitting layer comprised of, for example, tris(8-hydroxyquinolate)aluminum, a vacuum deposited electron transport layer, a vacuum deposited electron transport layer comprised of specific triazine compounds such as 4,4'-bis-[2-(4,6-diphenyl-1,3,5-triazinyl)]-1,1'-biphenyl, and in contact therewith a low work function metal, such as magnesium or aluminum, or their alloys.

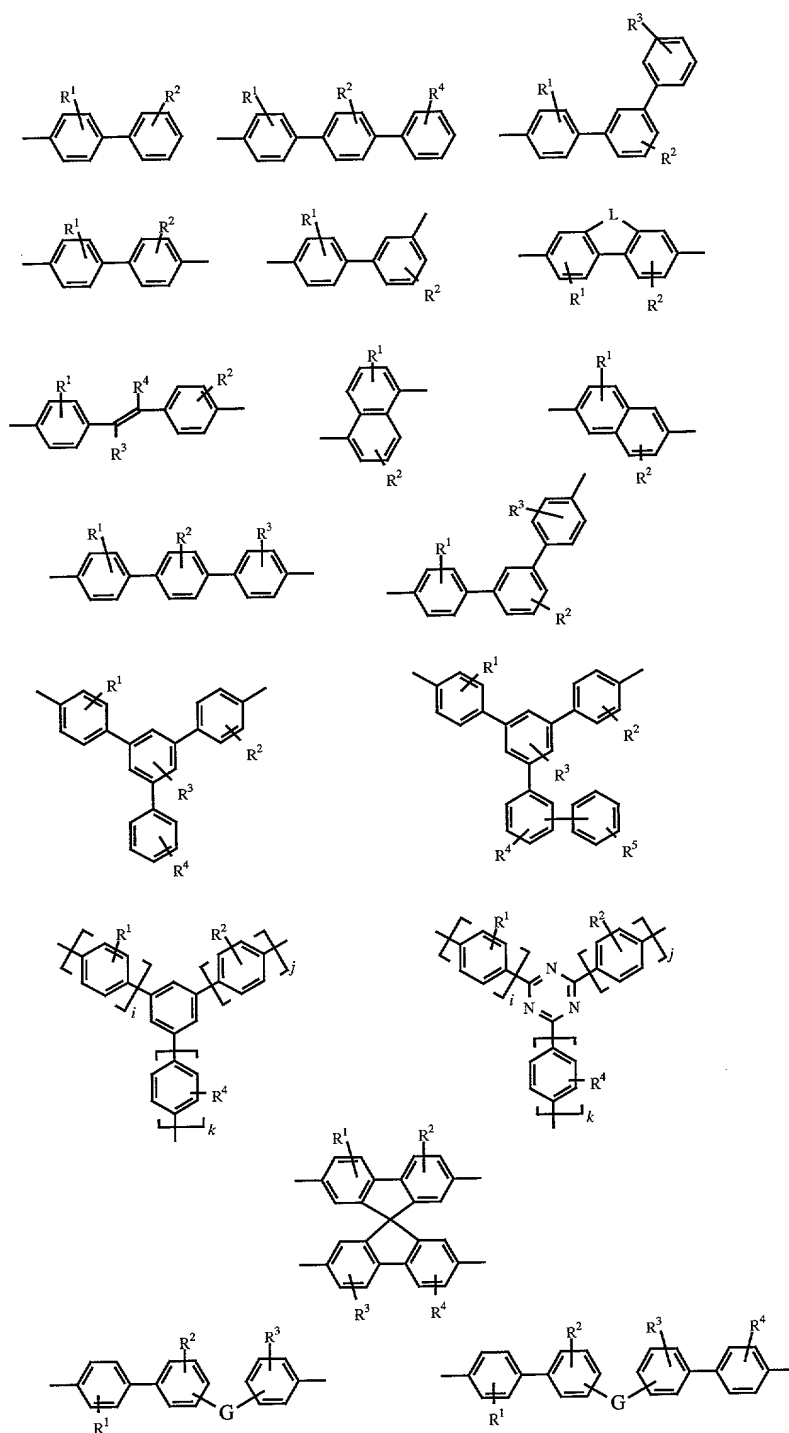
Aspects of the present invention relate to an electroluminescent device comprised of an anode and a cathode, and

situated therebetween the anode and the cathode at least one electron transport layer comprised of a triazine of the formula



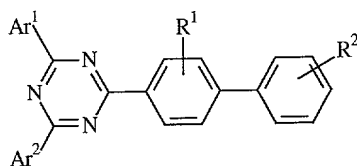
(I)

- 5 wherein A is a monovalent or a multivalent aromatic group which contains at least two conjugate-linked or at least two fused aromatic rings; Ar¹ and Ar² are each independently aryl or aliphatic; and m represents the number of repeating segments; an electroluminescent device wherein the A aromatic group is selected from the group consisting of

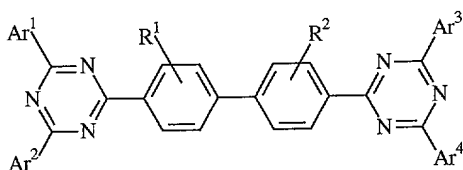


wherein R^1 to R^5 are each independently a substituent selected from the group consisting of hydrogen, aliphatic, a halogen atom, and a cyano group;

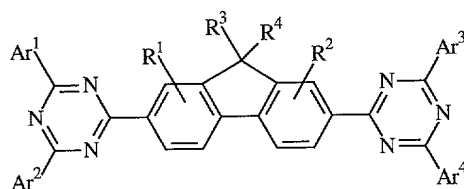
L is a divalent group selected from the group consisting of —C(R'R'')— , alkylene, an oxygen atom, a sulfur atom; and —Si(R'R'')— wherein R' and R'' are selected from the group consisting of hydrogen, alkyl, alkoxy, and aryl; G is a divalent linkage and each i, j, and k represent the number of repeating groups; an electroluminescent device wherein A contains a biphenyl, a naphthyl or a terphenyl; Ar^1 and Ar^2 are each independently an aryl group selected from the group consisting of a phenyl, a biphenyl, a naphthyl, and a stilbenyl; and wherein the aryl group optionally further contains a substituent selected from the group consisting of hydrogen, an alkyl group with from 1 to about 6 carbon atoms, an alkoxy group with from 1 to about 6 carbon atoms, a halogen, and a cyano group; an electroluminescent device wherein the triazine compounds are represented by the Formula (II), (III), (IV), or (V)



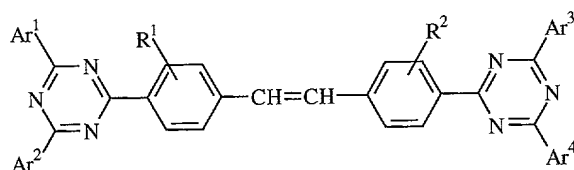
(II)



(III)



(IV)

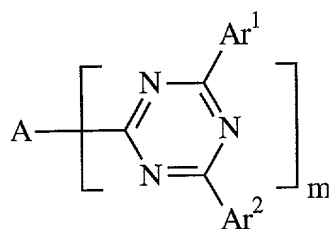


(V)

wherein Ar¹, Ar², Ar³, and Ar⁴ are each independently an aryl; R¹ and R² are substituents selected from the group consisting of hydrogen, an alkyl, an aryl, an alkoxy, a halogen atom, and a cyano; R³ and R⁴ are each a divalent group L selected from the group consisting of —C(R'R'')—, alkylene, an oxygen atom, a sulfur atom, and —Si(R'R'')—, wherein R' and R'' are selected, for example, from the group consisting of hydrogen, alkyl, alkoxy, and aryl; an electroluminescent device wherein Ar¹, Ar², Ar³, and Ar⁴ are aryl with about 6 to about 36 carbon atoms, and more specifically, are selected from the group consisting of a phenyl, a biphenyl, a naphthyl, and a stilbenyl; and wherein the aryl group contains a substituent selected from the

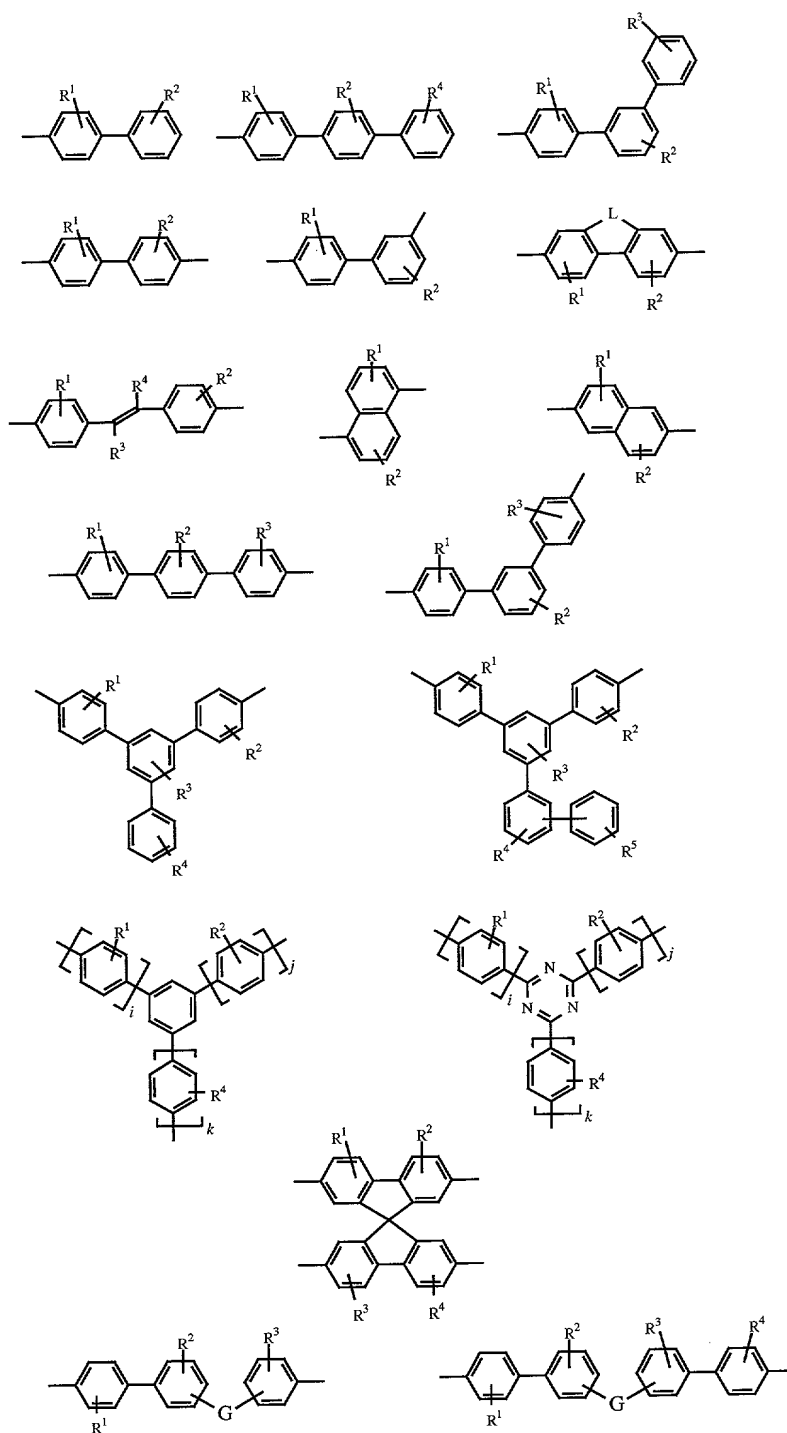
group consisting of hydrogen, an alkyl group with from 1 to about 12 carbon atoms, an alkoxy group with from 1 to about 6 carbon atoms, a halogen atom, and a cyano group; an electroluminescent device wherein the aryl is selected from the group consisting of a phenyl, a tolyl, a methoxyphenyl, a butylphenyl, a naphthyl, and a biphenyl; and wherein R¹ and R² are hydrogen or methyl; an electroluminescent device wherein L is —C(R'R'')—, wherein R' and R'' is a hydrogen atom, an alkyl group containing from 1 to about 10 carbon atoms, or an alkoxy group containing from 1 to about 10 carbon atoms; an electroluminescent device wherein the triazine is selected from the group consisting of 2,4,6-tris(4-biphenyl)-1,3,5-triazine, 2,4,6-tris[4-(4'-methylbiphenyl)]-1,3,5-triazine, 2,4,6-tris[4-(4'-tert-butylbiphenyl)]-1,3,5-triazine, 2,4,6-tris[4-(4'-methoxybiphenyl)]-1,3,5-triazine, 4,4'-bis-[2-(4,6-diphenyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4,6-di-p-tolyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4,6-di-m-tolyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4,6-di-p-methoxyphenyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4,6-di-m-methoxyphenyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4-β-naphthyl-6-phenyl-1,3,5-triazinyl)]-1,1'-biphenyl, 2,7-bis-[2-(4,6-di-phenyl-1,3,5-triazinyl)]fluorene, 2,7-bis-[2-(4,6-di-phenyl-1,3,5-triazinyl)]-9,9-dimethylfluorene, 4,4'-bis-[2-(4,6-di-phenyl-1,3,5-triazinyl)]-stilbene, and 4,4'-bis-[2-(4-phenyl-6-m-tolyl-1,3,5-triazinyl)]-stilbene; an electroluminescent device wherein the triazine is selected from the group consisting of 2,4,6-tris(4-biphenyl)-1,3,5-triazine, 4,4'-bis-[2-(4,6-diphenyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4,6-di-p-tolyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4,6-di-m-tolyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4,6-di-p-methoxyphenyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4,6-di-p-tert-butylphenyl-1,3,5-triazinyl)]-1,1'-biphenyl, and 4,4'-bis-[2-(4,6-di-phenyl-1,3,5-triazinyl)]-stilbene; an electroluminescent device comprised of, in sequence, an anode, an optional buffer layer, a hole transport layer, an electron transport layer, and in contact therewith a cathode, wherein the electron

transport layer contains an electron transport component comprised of a triazine compound or compounds encompassed by the formula



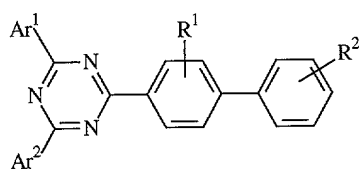
(I)

- 5 wherein A is an aromatic group which contains at least two conjugate-linked or two fused aromatic rings; Ar¹ and Ar² are each independently aryl or aliphatic; and m represents the number of repeating segments; an electroluminescent device wherein the A group is selected from the group consisting of

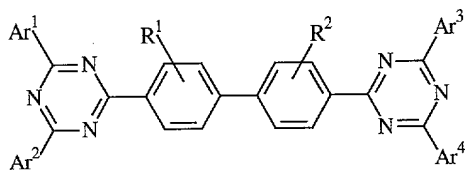


wherein R^1 to R^5 are each independently a substituent selected from the group consisting of hydrogen, aliphatic, a halogen atom, and a cyano group;

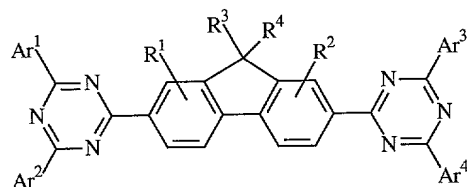
L is a divalent group selected from the group consisting of —C(R'R'')— , alkylene, an oxygen atom, a sulfur atom; and —Si(R'R'')— wherein R' and R'' are selected from the group consisting of hydrogen, alkyl, alkoxy, and aryl; G is a divalent linkage and each i, j, and k represent the number of repeating groups; an electroluminescent device which contains a biphenyl, a naphthyl or a terphenyl; Ar¹ and Ar² are each independently an aryl group selected from the group consisting of a phenyl, a biphenyl, a naphthyl, and a stilbenyl; wherein the aryl group optionally further contains a substituent selected from the group consisting of hydrogen, an alkyl group, an alkoxy group, a halogen, and a cyano group; an electroluminescent device wherein there is selected a triazine compound represented by the Formula (II), (III), (IV), or (V)



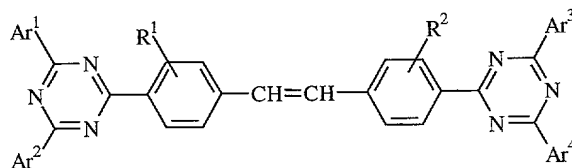
(II)



(III)



(IV)



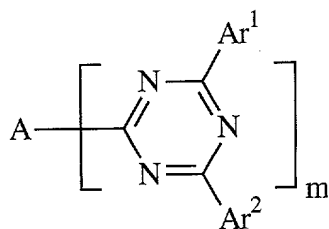
(V)

wherein Ar¹, Ar², Ar³, and Ar⁴ are each independently alkyl or preferably aryl; R¹ and R² are substituents selected from the group consisting of hydrogen, an alkyl, an aryl, an alkoxy, a halogen atom, and cyano; L is a divalent group selected from the group consisting of —C(R'R'')—, alkylene, an oxygen atom, a sulfur atom, and —Si(R'R'')—, wherein R' and R'' are each selected from the group consisting of hydrogen, alkyl, alkoxy, and aryl; an electroluminescent device wherein Ar¹, Ar², Ar³, and Ar⁴ are selected from the group consisting of phenyl, biphenyl, naphthyl, and stilbenyl; wherein the aryl group further contains a substituent selected from the group consisting of hydrogen, an alkyl group with from 1 to about 10 carbon atoms, an alkoxy group with from 1 to about 10 carbon atoms, a halogen atom, and

a cyano group; an electroluminescent device wherein the aryl is selected from the group consisting of a phenyl, a tolyl, an methoxyphenyl, a butylphenyl, a naphthyl, and a biphenyl; wherein R^1 and R^2 are hydrogen or methyl; an electroluminescent device wherein L is $—C(R'R'')—$, wherein R' and R'' is a hydrogen atom, an alkyl group containing from 1 to about 6 carbon atoms, or an alkoxyl group containing from 1 to about 6 carbon atoms; an electroluminescent device wherein the hole transport layer or the electron transport layer is a light emitting layer; an electroluminescent device wherein the buffer layer is comprised of a phthalocyanine or derivatives thereof, a tertiary aromatic amine, a polyaniline, or a polythiophene; an electroluminescent device wherein the buffer layer is comprised of the tertiary aromatic amine N,N',N,N'-tetraarylbenzidine, optionally doped with an aromatic polycyclic hydrocarbon stabilizer of rubrene or a 9,10-diphenylanthracene, wherein the stabilizer is present in an amount of from about 0.5 to about 10 weight percent, based on the weight of the tertiary aromatic amine, and the stabilizer; an electroluminescent device further containing a light emitting layer situated between the hole transport layer and the electron transport layer; an electroluminescent device wherein the light emitting layer is comprised of a metal chelate compound of an 8-hydroxyquinoline, or a stilbene derivative; an electroluminescent device wherein the light emitting layer further contains a fluorescent dye; an electroluminescent device wherein the fluorescent dye is selected from the group consisting of coumarins, quinacridones, and aromatic hydrocarbon fluorescent dyes; an electroluminescent device wherein the fluorescent dye is present in an amount of from about 10^{-3} to about 10 mole percent based on the moles of the light emitting layer material; an electroluminescent component wherein there is selected a triazine compound selected from the group consisting of 2,4,6-tris(4-biphenyl)-1,3,5-triazine, 2,4,6-tris[4-(4'-methylbiphenyl)]-1,3,5-triazine, 2,4,6-tris[4-(4'-tert-butylbiphenyl)]-1,3,5-

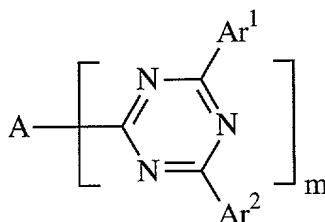
triazine, 2,4,6-tris[4-(4'-methoxybiphenyl)]-1,3,5-triazine, 4,4'-bis-[2-(4,6-diphenyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4,6-di-p-tolyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4,6-di-m-tolyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4,6-di-p-methoxyphenyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4,6-di-m-methoxyphenyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4- β -naphthyl-6-phenyl-1,3,5-triazinyl)]-1,1'-biphenyl, 2,7-bis-[2-(4,6-di-phenyl-1,3,5-triazinyl)]fluorene, 2,7-bis-[2-(4,6-di-phenyl-1,3,5-triazinyl)]-9,9-dimethyl fluorene, 4,4'-bis-[2-(4,6-di-phenyl-1,3,5-triazinyl)]-stilbene, and 4,4'-bis-[2-(4-phenyl-6-m-tolyl-1,3,5-triazinyl)]-stilbene; an electroluminescent compound wherein there is selected a triazine compound selected from the group consisting of 2,4,6-tris(4-biphenyl)-1,3,5-triazine, 4,4'-bis-[2-(4,6-diphenyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4,6-di-p-tolyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4,6-di-m-tolyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4,6-di-p-methoxyphenyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4,6-di-p-tert-butylphenyl-1,3,5-triazinyl)]-1,1'-biphenyl, and 4,4'-bis-[2-(4,6-di-phenyl-1,3,5-triazinyl)]-stilbene; an electroluminescent device wherein the anode is comprised of an indium tin oxide, and the cathode is comprised of a low work function metal; an electroluminescent device wherein the low work function metal is lithium, magnesium, aluminum, or each of the alloys thereof; an organic electroluminescent device comprising in the following sequence an anode comprised of indium tin oxide in a thickness of from about 1 to about 500 nanometers, an optional buffer layer comprised of a phthalocyanine or a stabilized tertiary aromatic amine and which buffer layer is of a thickness of from about 5 to about 300 nanometers, a hole transport layer comprised of a tertiary aromatic amine and which layer is of a thickness of about 1 to about 200 nanometers, a triazine electron transport layer of a thickness of from about 5 to about 300 nanometers, and a cathode comprised of a low work function metal and which cathode is of a

thickness of from about 10 to about 800 nanometers and wherein the triazine is of the formula



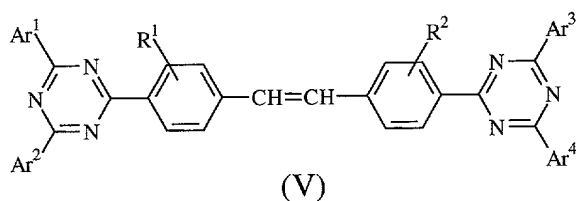
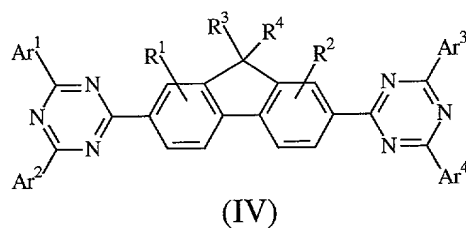
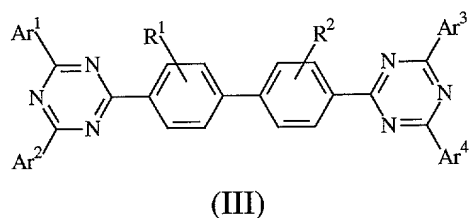
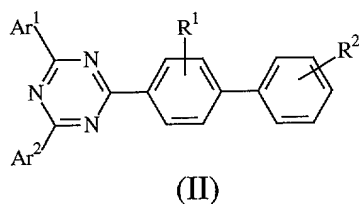
(I)

- 5 wherein A is aromatic which contains at least two conjugate-linked or two fused aromatic rings; Ar¹ and Ar² are each independently aryl or aliphatic; and m represents the number of repeating segments; an organic electroluminescent device wherein the anode is of a thickness of from about 30 to about 100 nanometers, the buffer layer is present and is comprised of
- 10 a phthalocyanine or a stabilized tertiary aromatic amine and which layer is of a thickness of from about 10 to about 200 nanometers, a light emitting layer in contact with the hole transport layer and comprised of an 8-hydroxyquinoline metal chelate or a stilbene derivative and which layer is of a thickness of from about 1 to about 500 nanometers; an organic
- 15 electroluminescent device comprised of an anode, an organic luminescent medium, and a cathode, wherein the organic luminescent medium contains a triazine layer in contact with the cathode, which layer is comprised of the triazine compounds of Formula (I), and wherein the triazine functions as an electron transport, an electron injector, or simultaneously as an electron
- 20 transport and an electron injector

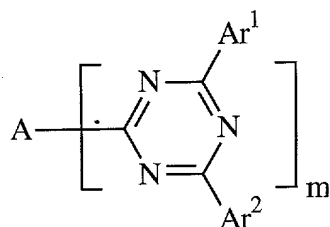


(I)

wherein A is a monovalent or a multivalent aromatic group which contains at least two conjugate-linked or at least two fused aromatic rings; Ar¹ and Ar² are each independently aryl or aliphatic; and m represents the number of repeating segments; an organic electroluminescent device wherein the cathode is comprised of lithium, magnesium, aluminum, or their alloys; an organic electroluminescent device wherein the cathode is comprised of aluminum; an organic electroluminescent device wherein there is selected a triazine represented by the Formula (II), (III), (IV), or (V)



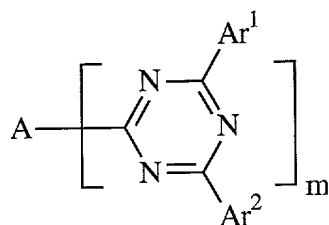
wherein the substituents are as illustrated herein; an electroluminescent device comprised of an anode, a cathode, and a triazine compound of the formula



(I)

5 wherein A is a monovalent aromatic group or a multivalent aromatic group which contains from about 2 to about 15 two conjugate-linked or from about 2 to about 15 fused aromatic rings; Ar¹ and Ar² are each independently aryl or aliphatic; and m represents the number of repeating segments and is a
 10 number of from 1 to about 4, and wherein the triazine functions as an electron transport, an electron injector, or simultaneously as an electron transport and an electron injector; an organic electroluminescent device wherein the anode is of a thickness of from about 30 to about 100
 15 nanometers, the buffer layer is of a thickness of from about 10 to about 100 nanometers, the hole transport is of a thickness of from about 5 to about 100 nanometers, the triazine electron transport layer is of a thickness of from about 10 to about 100 nanometers, and the cathode is of a thickness of from
 20 about 50 to about 500 nanometers, and wherein the low is from about 2 to about 4 electron volts, and wherein Ar¹ and Ar² are each independently aryl; an organic electroluminescent device wherein the anode is of a thickness of
 25 from about 30 to about 100 nanometers, the buffer layer is of a thickness of from about 10 to about 100 nanometers, the hole transport layer is comprised of a tertiary aromatic amine in a thickness of about 5 to about 100 nanometers, thereover a light emitting layer comprised of an 8-hydroxyquinoline metal chelate or a stilbene derivative of a thickness of from
 about 10 to about 100 nanometers, the triazine electron transport layer is of

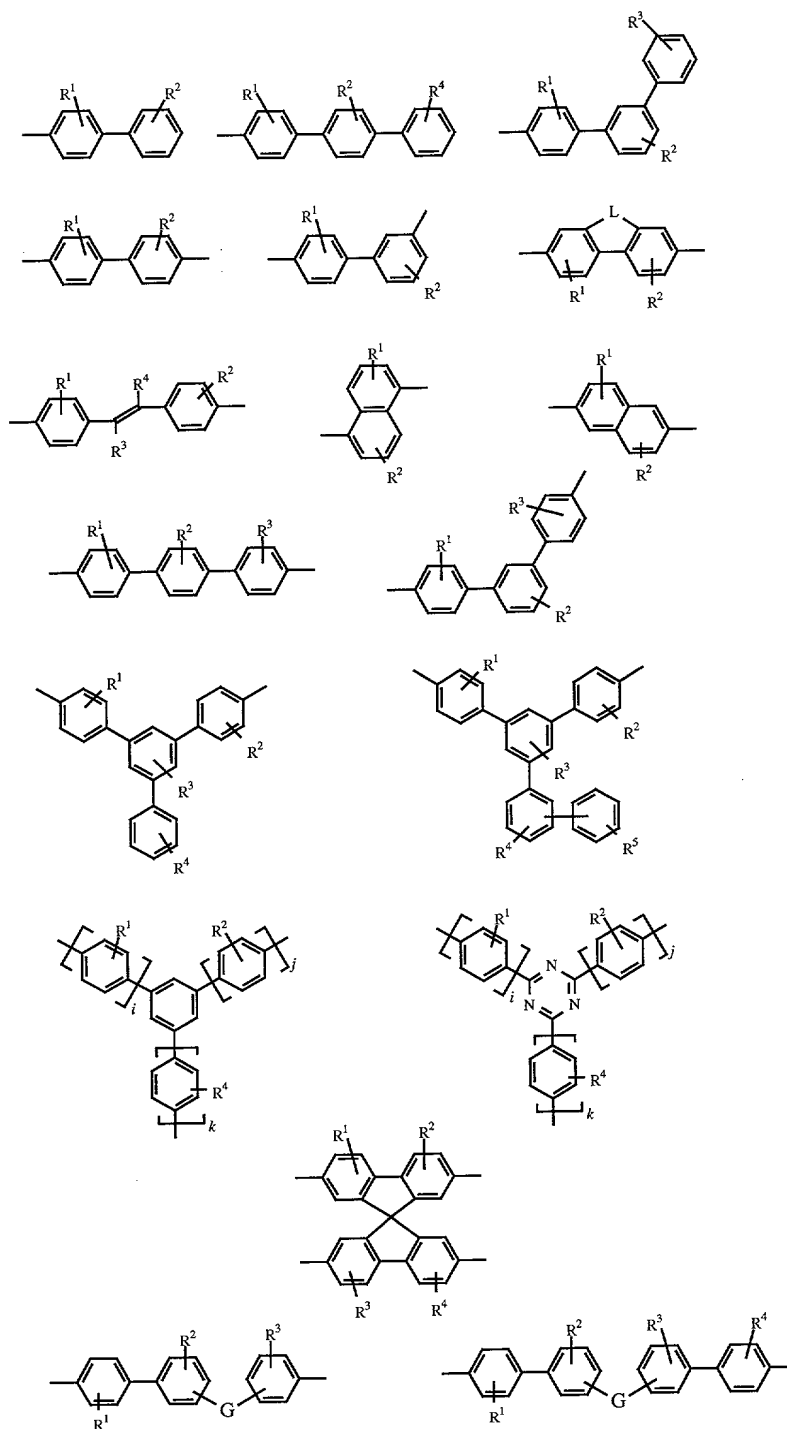
a thickness of about 10 to about 100 nanometers, and the cathode is of a thickness of from about 50 to about 500 nanometers; an electroluminescent device wherein the triazines R¹ to R⁵ are each alkyl, alkoxy, or mixtures thereof; alkyl for the R' and R'' contains from 1 to about 25 carbon atoms; and each of the i, j and k represent a number of from 1 to about 3; an electroluminescent device wherein at least one is from 1 to about 10; an electroluminescent device wherein the at least one is from 1 to about 3; an electroluminescent device wherein the at least two is from 2 to about 7, and electron transport electron injection, or mixtures thereof, components comprised of the triazine compounds illustrated by the formula



(I)

wherein Ar¹ and Ar² are independently aromatic, such as an aryl group, and which aryl can, for example, be selected from the group consisting of a phenyl, a stilbenyl, a biphenyl, a naphthyl, a pyridyl, and a quinolyl and the like, and wherein the aryl group may further contain a substituent selected from the group consisting of hydrogen, an alkyl group with, for example, from 1 to about 10 carbon atoms, an alkoxy group with, for example, from 1 to about 10 carbon atoms, a dialkylamino group with preferably from about 1 to about 3 carbon atoms, a halogen, a cyano group and the like; m is a number of from 1 to about 4; and A is a monovalent or a multivalent aromatic group which contains at least two conjugate-linked or two fused aromatic rings, such as from about 2 to about 10.

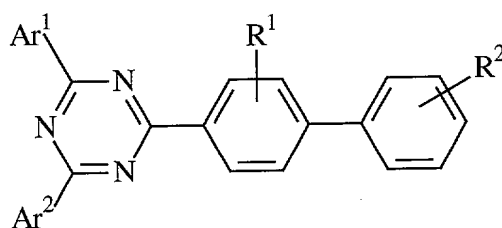
Examples of monovalent or multivalent groups A are



wherein R^1 to R^5 are each independently a substituent, preferably selected from the group consisting of hydrogen aliphatic, such as an alkyl group, an

alkoxy group, a halogen such as a chloride atom, a cyano group, and the like; L is a divalent group which may be selected from the group consisting of —C(R'R'')—, an ethylene, —Si(R'R'')—, an oxygen atom, a sulfur atom, and the like, wherein R' and R'' is a hydrogen atom, an alkyl group containing from 1 to about 10 carbon atoms, or an alkoxyl group containing from 1 to about 10 carbon atoms, or an aryl; G is a divalent linkage, which may be selected from the group consisting of —C(R'R'')—, an alkylene like ethylene, —Si(R'R'')—, an oxygen atom, a sulfur atom, and the like, preferably L is —C(R'R'')—, wherein R' and R'' is a hydrogen atom, an alkyl group containing from 1 to about 5 carbon atoms, or an aryl; and *i, j, k* are a number of from 1 to about 3.

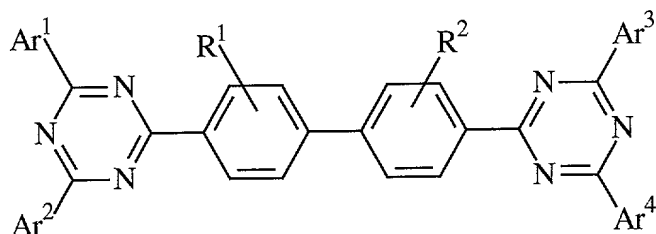
A particularly preferred class of triazine components or compounds are illustrated by the following formula



(II)

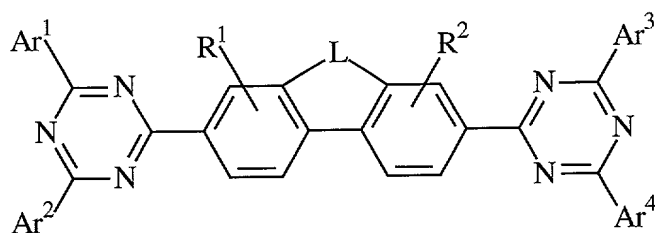
wherein Ar¹ and Ar² are each independently aryl, and aryl can be selected, for example, from the group consisting of a phenyl, a stilbenyl, a biphenyl, a naphthyl, a pyridyl, and a quinolyl and the like, and wherein the aryl group may further contain a suitable substituent selected, for example, from the group consisting of hydrogen, an alkyl group, an alkoxy group, a dialkylamino, a halogen, a cyano group and the like; R¹ and R² are, for example, substituents selected from the group consisting of hydrogen, aliphatic such as an alkyl group, and an alkoxy group; a halogen such as a chloride atom, a cyano group, and the like.

Another preferred class of triazine components or compounds are illustrated by the following formula



(III)

- 5 wherein Ar¹, Ar², Ar³, and Ar⁴; and the substituents of R¹ and R² are as indicated herein. The compounds of Formula (III) may further contain a linkage, and more specifically, be of the formula represented by

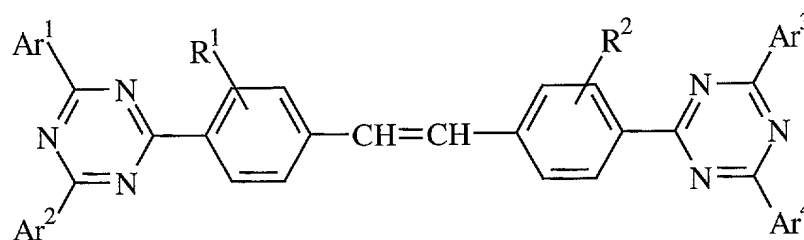


(IV)

- 10 wherein the aryl groups of Ar¹, Ar², Ar³, and Ar⁴, and the substituents of R¹ and R² are as indicated herein; L is a divalent group which may be selected from the group consisting of —C(R'R'')—, an alkylene like ethylene, —Si(R'R'')—, an oxygen atom, a sulfur atom, and the like, wherein R' and R'' is a hydrogen atom, an alkyl group preferably containing from 1 to about 10 carbon atoms, or an alkoxy group preferably containing from 1 to about 10 carbon atoms; or L is R³ and R⁴ as illustrated herein.

Yet another preferred class of triazine components or compounds are illustrated by the following formula

20



(V)

wherein the aryl groups of Ar¹, Ar², Ar³, and Ar⁴; and the substituents of R¹ and R² are as illustrated herein.

5 In embodiments, the present invention relates to organic EL devices that are comprised of a supporting substrate of, for example, glass, an anode, an organic luminescent medium or layer in contact with a cathode, wherein the organic luminescent layer contains an electron transport component comprised of the triazines illustrated herein. In a preferred
10 embodiment, the organic luminescent medium is comprised of an optional buffer layer, an organic hole transport layer, and an electron transport layer comprised of the triazine compound illustrated herein, wherein either of the hole transport layer or the electron transport layer may serve as a light emitting layer. In another preferred embodiment, the organic luminescent
15 medium is comprised of a buffer layer, an organic hole transport layer, a light-emitting layer, and an electron transport layer comprised of the triazine compounds illustrated herein, and wherein the light emitting layer may further contain a fluorescent material capable of emitting light in response to energy released by the hole-electron recombination.

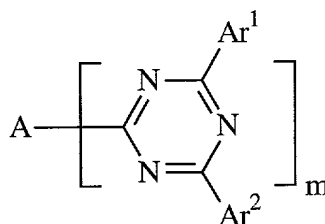
20 The triazine compounds of the present invention which can readily be evaporated to deposit thin films with desirable morphological and thermal stability exhibit acceptable to excellent electron transport properties, and excellent chemical and electrical stability.

In embodiments, such as where the triazine compound
25 preferably of formulas (II) to (V), are selected as an electron transport component, the organic EL devices of the present invention can provide a

number of improved performance characteristics, such as high luminance, low driving voltages, long device operation stability and extended useful durability, the enablement of light emission from about 400 nanometers to about 700 nanometers, and the use of a cathode comprised of a metal such as aluminum.

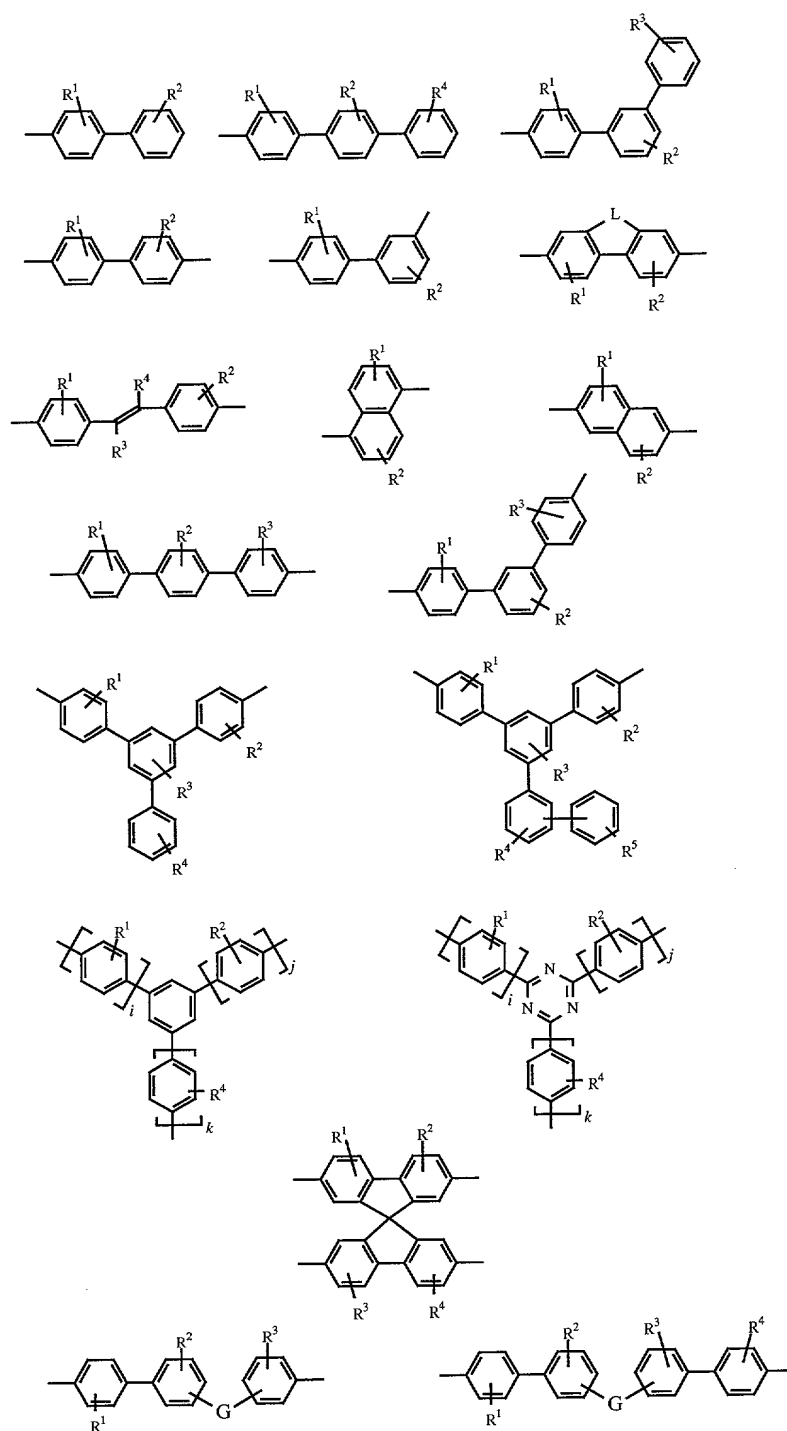
DESCRIPTION OF EMBODIMENTS

The electron transport materials selected for the organic EL devices of the present invention are comprised of, for example, the triazine compounds illustrated by the formula



(I)

wherein Ar¹ and Ar² are independently an aliphatic group, an aryl group selected, for example, from the group consisting of a phenyl, a stilbenyl, a biphenyl, a naphthyl, a pyridyl, and a quinolyl, and the like, or mixtures of aryl and aliphatic and wherein the aryl group may further contain a substituent selected from the group consisting of hydrogen, an alkyl group with for example, preferably from 1 to about 6 carbon atoms, an alkoxy group with, for example, preferably from 1 to about 6 carbon atoms, a dialkylamino group with preferably from about 1 to about 3 carbon atoms, a halogen, a cyano group and the like; m is a number of from 1 to about 4; wherein A is a monovalent or a multi-valent aromatic group which contains at least two conjugate-linked or two fused aromatic rings, and preferably is independently selected from the group consisting of

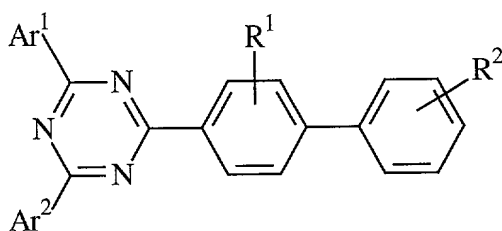


wherein R^1 to R^5 are each independently a substituent, preferably selected from the group consisting of hydrogen aliphatic such as an alkyl group, an

alkoxy group, a halogen such as a chloride atom, a cyano group, and the like; L is a divalent group which may be selected from the group consisting of —C(R'R'')—, an ethylene, —Si(R'R'')—, an oxygen atom, a sulfur atom, and the like, and preferably L is —C(R'R'')—, wherein R' and R'' is a hydrogen atom, an alkyl group containing from 1 to about 10 carbon atoms, or an alkoxy group containing from 1 to about 10 carbon atoms, or an aryl; G is a divalent linkage, which may be selected from the group consisting of —C(R'R'')—, an ethylene, —Si(R'R'')—, an oxygen atom, a sulfur atom, and the like; preferably L is —C(R'R'')—, wherein R' and R'' is a hydrogen atom, an alkyl group containing from 1 to about 5 carbon atoms, an oxygen atom, or an aryl; and *i, j, k* are a number of from 1 to about 3.

Preferably, A is a monovalent or a multi-valent aromatic group which contains a biphenyl unit, a naphthalene unit, a stilbene unit, and the like; Ar¹ to Ar⁵ are independently an aryl group selected from the group consisting of a phenyl, a stilbenyl, a biphenylyl, and a naphthyl, and wherein the aryl group contains a substituent selected from the group consisting of hydrogen, an alkyl group with, for example, preferably from 1 to about 6 carbon atoms, an alkoxy group with preferably from 1 to about 6 carbon atoms, a halogen, a cyano group and the like; more preferably Ar¹ to Ar⁵ are each a phenyl, a tolyl, and a methoxyphenyl; R¹ to R⁵ are each independently a substituent selected from the group consisting of hydrogen, a methyl, a butyl, a methoxyl, and the like; L is a divalent group selected from the group consisting of —C(R'R'')—, wherein R' and R'' is a hydrogen atom, an alkyl group containing from 1 to about 10 carbon atoms, or an alkoxy group containing from 1 to about 10 carbon atoms; G is a divalent linkage selected from the group consisting of —C(R'R'')—, an oxygen atom, a sulfur atom, and the like.

A particularly preferred class of the components or compounds are illustrated by the following



(II)

wherein Ar¹ and Ar² are each independently an aromatic, such as aryl with from 6 to about 30 carbon atoms, selected, for example, from the group consisting of a phenyl, a stilbenyl, a biphenyl, a naphthyl, a pyridyl, and a quinolyl and the like, and preferably a phenyl and a naphthyl, and wherein the aryl group may further contain a substituent selected from the group consisting of hydrogen, an alkyl group with for example, from 1 to about 10 carbon atoms, an alkoxy group with, for example, from 1 to about 10 carbon atoms, a dialkylamino group with preferably from about 1 to about 3 carbon atoms, a halogen, a cyano group and the like; R¹ and R² are substituents selected from the group consisting of hydrogen, aliphatic such as an alkyl group, an alkoxy group, a halogen such as a chloride atom, a cyano group, and the like.

The electron transport, which may also function as electron injectors or can be considered an electron injector triazine compounds, can be prepared by standard synthetic processes. In an illustrative example, the triazines such as those of Formula (III) can be synthesized as follows: a mixture of one equivalent of a suitable dicarbonyl halide, especially chloride compound such as 4,4'-biphenyldicarbonyl chloride or 4,4'-stilbene dicarbonyl chloride, from about 4 to about 6 equivalents of the corresponding aromatic nitrile compounds such as benzonitrile, m-tolunitrile, p-tolunitrile and the like, from about 2 to about 5 equivalents of aluminum chloride, and suitable amounts of an inert solvent, such as an organic solvent like o-dichlorobenzene, is first heated to from about 120°C to about 200°C, and preferably from about 140°C to about 160°C for about a suitable percent, for

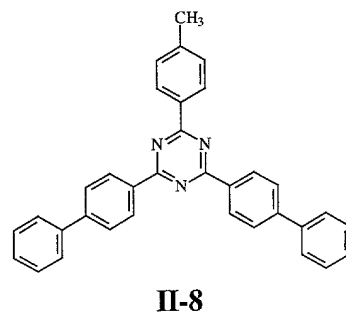
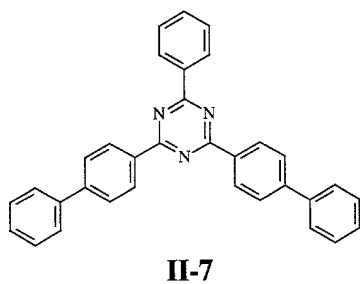
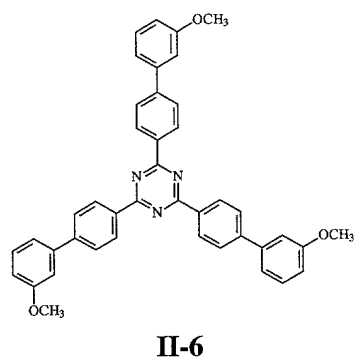
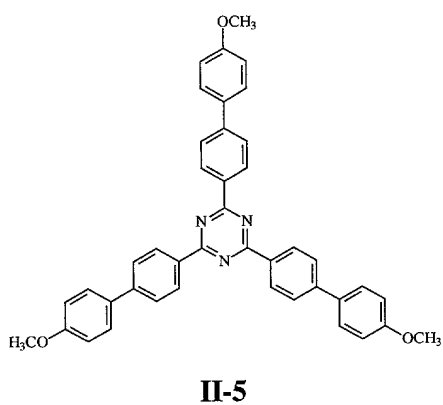
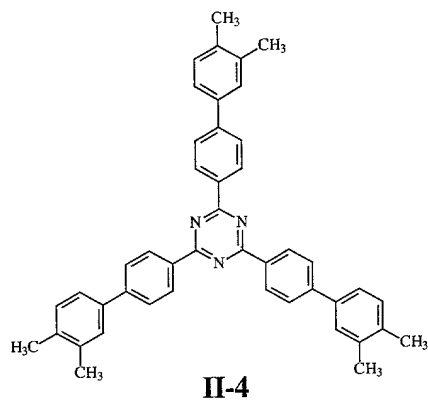
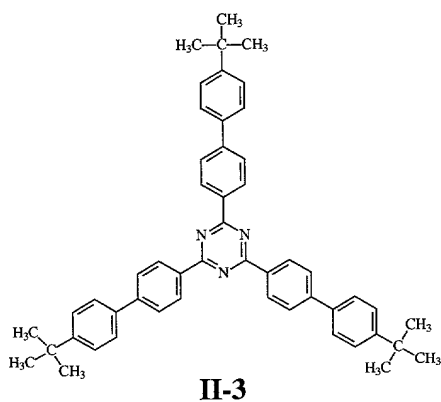
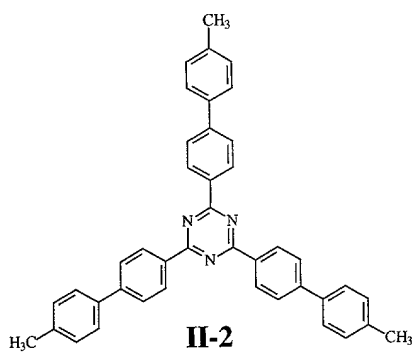
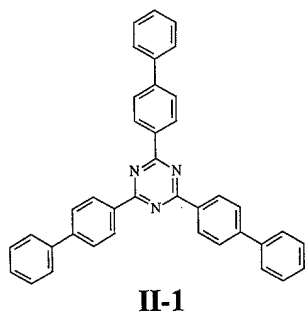
example from about 0.1 to about 1, and preferably about 0.5 hour; from about 2 to about 5 equivalents of ammonium chloride are then added, and the resulting reaction mixture is stirred for about 15 hours, or other suitable time. After cooling to room temperature of about 23°C, the reaction contents are added to an alcohol like methanol or water, and the resulting precipitate is collected by filtration. The product may further be purified by standard purification means including recrystallization and sublimation. The triazine compound products obtained may be confirmed by elemental analysis, NMR or IR spectrometric identification techniques.

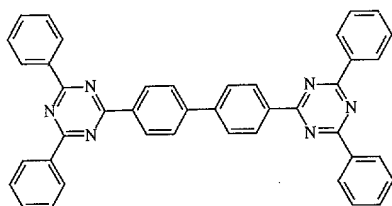
Specific examples of triazines compounds of Formula (II) include 2,4,6-tris(4-biphenyl)-1,3,5-triazine (II-1), 2,4,6-tris[4-(4'-methylbiphenyl)]-1,3,5-triazine (II-2), 2,4,6-tris[4-(4'-tert-butylbiphenyl)]-1,3,5-triazine (II-3), 2,4,6-tris[4-(3',4'-dimethylbiphenyl)]-1,3,5-triazine (II-4), 2,4,6-tris[4-(4'-methoxybiphenyl)]-1,3,5-triazine (II-5), 2,4,6-tris[4-(3'-methoxybiphenyl)]-1,3,5-triazine (II-6), 2,4-bis(4-biphenyl)-6-phenyl-1,3,5-triazine (II-7), 2,4-bis(4-biphenyl)-6-m-tolyl-1,3,5-triazine (II-8), and the like.

Specific examples of triazines compounds of formula (III) include 4,4'-bis-[2-(4,6-diphenyl-1,3,5-triazinyl)]-1,1'-biphenyl (III-1), 4,4'-bis-[2-(4,6-di-p-tolyl-1,3,5-triazinyl)]-1,1'-biphenyl (III-2), 4,4'-bis-[2-(4,6-di-m-tolyl-1,3,5-triazinyl)]-1,1'-biphenyl (III-3), 4,4'-bis-[2-(4,6-di-p-methoxyphenyl-1,3,5-triazinyl)]-1,1'-biphenyl (III-4), 4,4'-bis-[2-(4,6-di-m-methoxyphenyl-1,3,5-triazinyl)]-1,1'-biphenyl (III-5), 4,4'-bis-[2-(4-β-naphthyl-6-phenyl-1,3,5-triazinyl)]-1,1'-biphenyl (III-6), 4,4'-bis-[2-(4,6-di-biphenyl-1,3,5-triazinyl)]-1,1'-biphenyl (III-7), 4-[2-(4,6-di-phenyl-1,3,5-triazinyl)]-4'-[2-(4,6-di-m-tolyl-1,3,5-triazinyl)]-1,1'-biphenyl (III-7), and the like, and examples of triazines compounds of formula (IV) include 2,7-bis-[2-(4,6-di-phenyl-1,3,5-triazinyl)]fluorene (IV-1), 2,7-bis-[2-(4,6-di-phenyl-1,3,5-triazinyl)]-9,9-dimethylfluorene (IV-2), 2,7-bis-[2-(4,6-di-phenyl-1,3,5-triazinyl)]-9,9-diethylfluorene (IV-3), 2,7-bis-[2-(4,6-di-phenyl-1,3,5-triazinyl)]-9,9-

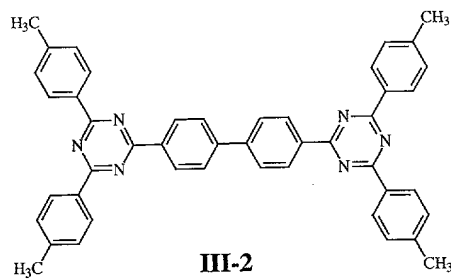
diphenylfluorene (IV-4), 2,7-bis-[2-(4,6-di-phenyl-1,3,5-triazinyl)]-9,10-
dihydraphenanthrene (IV-5), 4,9-bis-[2-(4,6-di-phenyl-1,3,5-
triazinyl)]dibenzofuran (IV-6), 4,9-bis-[2-(4,6-di-phenyl-1,3,5-
triazinyl)]dibenzothiophene (IV-7), 2,7-bis-[2-(4,6-di-phenyl-1,3,5-triazinyl)]-
5 9,9-dimethyl-9-silafluorene (IV-8), and the like.

Specific examples of triazines compounds of Formula (V)
include 4,4'-bis-[2-(4,6-di-phenyl-1,3,5-triazinyl)]-stilbene (V-1), 4,4'-bis-[2-(4-
phenyl-6-m-tolyl-1,3,5-triazinyl)]-stilbene (V-2) 4,4'-bis-[2-(4,6-di-p-tolyl-1,3,5-
triazinyl)]-stilbene (V-3), 4,4'-bis-[2-(4,6-di-m-tolyl-1,3,5-triazinyl)]-stilbene (V-
10 4), 4,4'-bis-[2-(4,6-di-m-methoxyphenyl-1,3,5-triazinyl)]-stilbene (V-4), and
the like.

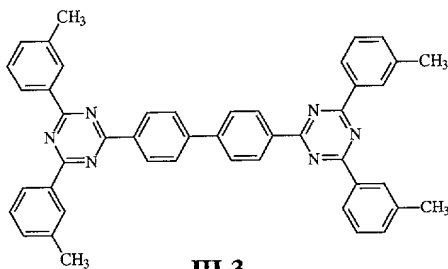




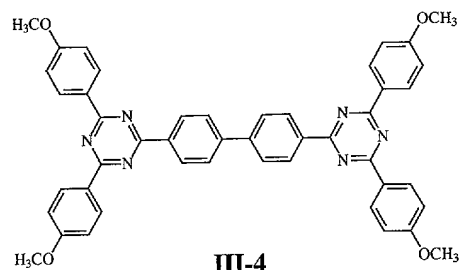
III-1



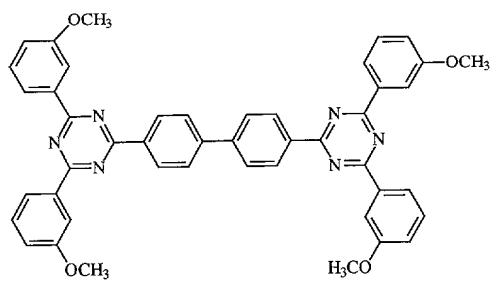
III-2



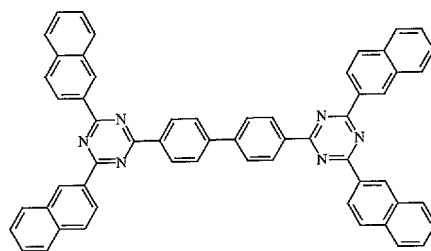
III-3



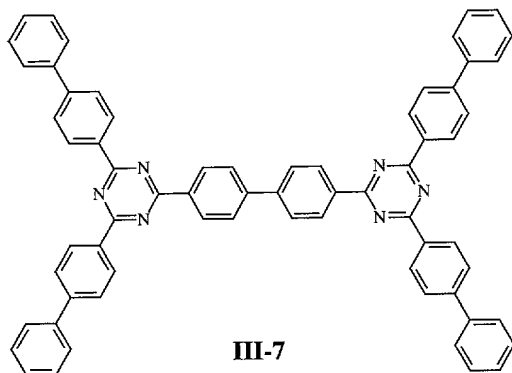
III-4



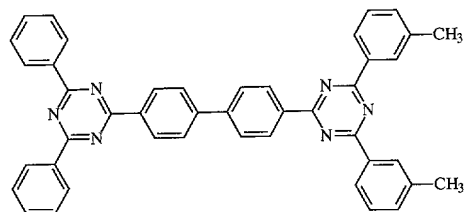
III-5



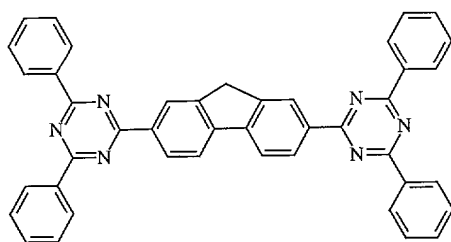
III-6



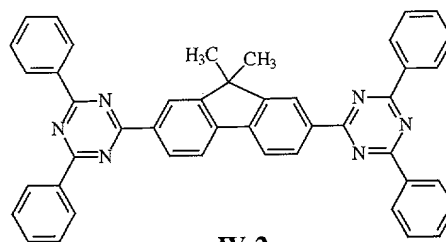
III-7



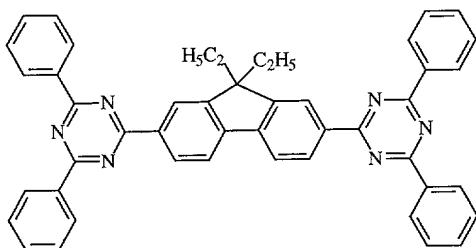
III-8



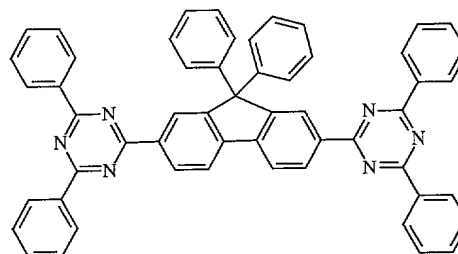
IV-1



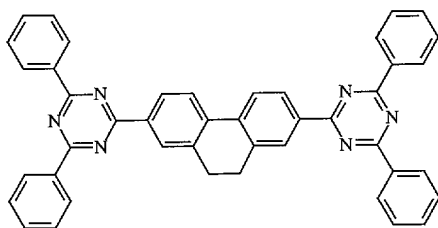
IV-2



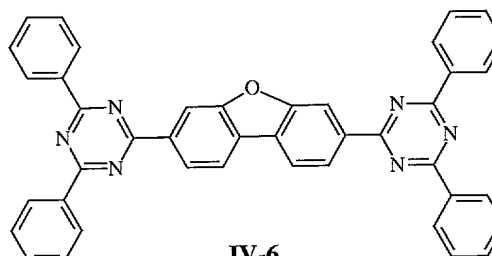
IV-3



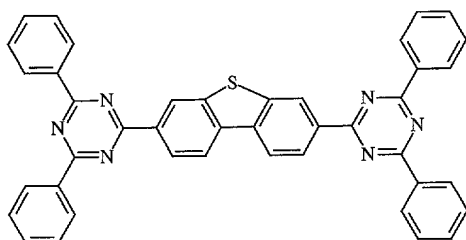
IV-4



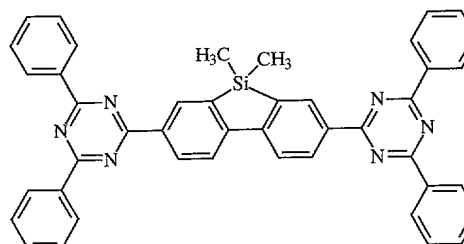
IV-5



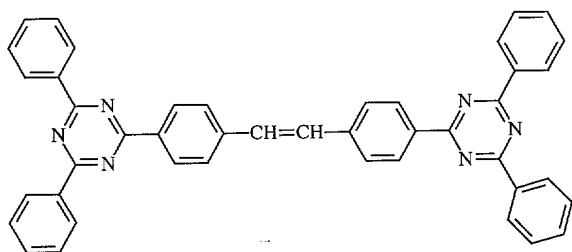
IV-6



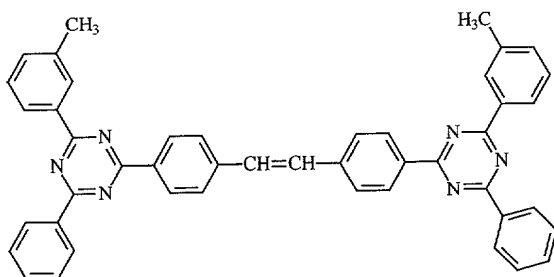
IV-7



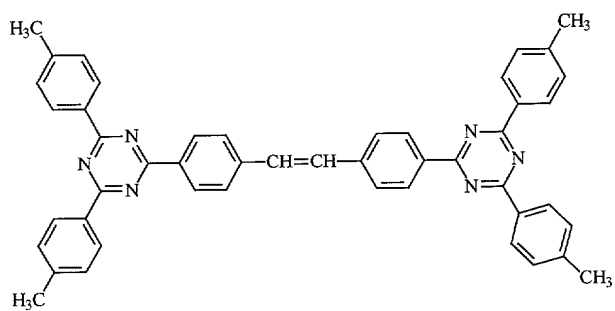
IV-8



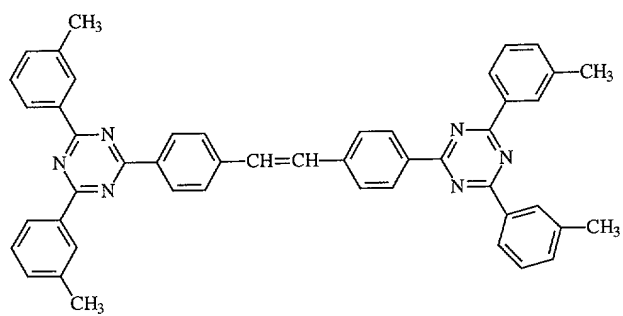
V-1



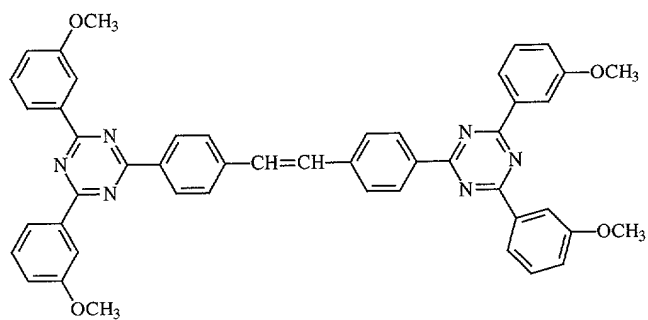
V-2



V-3



V-4



V-5

The EL devices or an organic light emitting diode of the present invention can be comprised of a supporting substrate of, for example, glass, an anode thereover of, for example, indium tin oxide in a thickness of from about 1 to about 500 nanometers and preferably from about 30 to about 100 nanometers (throughout the thickness ranges for each layer are examples and other suitable thickness may be selected), optionally a buffer layer in contact with the anode and comprised of a conductive component or hole transport materials in a thickness from about 5 to about 500 nanometers and preferably from about 10 to about 100 nanometers, an organic hole transporting layer thereover of, for example, 4,4'-bis-(9-carbazolyl)-1,1-biphenyl in a thickness of from about 1 to about 200 nanometers and preferably from about 5 to about 100 nanometers; an organic electron transport layer in contact with the hole transporting layer comprised of the triazine compounds of the formulas or encompassed by the formulas illustrated herein in a thickness of from about 5 to about 300 nanometers and preferably from about 10 to about 100 nanometers, and in contact therewith a low work function metal as a cathode. In this EL device, light emission may originate from the hole transport layer or the electron transport layer, either of which may optionally doped with a fluorescent dye when serves as light-emitting layer.

In an embodiment, the light emitting diode or EL device is comprised in sequence of a supporting substrate of, for example, glass, an anode of, for example, indium tin oxide in a thickness of from about 1 to about 500 nanometers, and preferably from about 30 to about 100 nanometers, a buffer layer of an aromatic amine compound in a thickness from about 5 to about 300 nanometers, and preferably from about 10 to about 100 nanometers, an organic hole transporting layer of, for example, N,N'-di-1-naphthyl-N,N'-diphenylbiphenyl-4,4'-diamine in a thickness of from about 1 to about 200 nanometers, and preferably from about 5 to about 100

nanometers, an organic light emitting layer comprised of, for example, tris-(8-hydroxyquinolino)aluminum, optionally doped with a fluorescent dye, and which layer is of a thickness of from about 5 to about 300 nanometers, and preferably from about 10 to about 100 nanometers, an organic electron
5 transporting layer comprised of the triazine compounds of the formulas or encompassed by the formulas illustrated herein in a thickness of from about 5 to about 300 nanometers and preferably from about 10 to about 100 nanometers, and in contact therewith a low work function metal cathode.

In aspects thereof, the present invention relates to
10 electroluminescent devices comprised of an anode, a hole transporting layer, an electron transport layer, and a cathode, wherein the electron transport layer serves as a light emitting layer, which layer contains a triazine component of Formulas I, II, III, IV, or V, and preferably the triazine compounds of Formulas III, IV or V; an electroluminescent device wherein
15 the electron transporting layer serves as a light-emitting layer; an electroluminescent device wherein the hole transporting layer serves as a light-emitting layer; an electroluminescent device wherein the hole transporting layer is comprised of a tertiary aromatic amine; an electroluminescent device wherein the hole transporting layer is comprised
20 of a N,N,N',N'-tetraarylbenzidine compound; an electroluminescent device wherein a buffer layer is further included between the anode and the hole transporting layer; an electroluminescent device wherein the buffer layer is comprised of a mixture of a tertiary aromatic amine and an aromatic polycyclic hydrocarbon stabilizer, wherein the stabilizer is optionally present
25 in a concentration of from about 0.5 to about 10 weight percent, based on the weight of the tertiary aromatic amine; an electroluminescent device wherein the tertiary aromatic amine is N,N'-di-1-naphthyl-N,N'-diphenylbenzidine and the polycyclic hydrocarbon stabilizer is rubrene or 9,10-diphenylanthracene; an electroluminescent device further comprised of a

light-emitting layer positioned between the hole transport layer and the electron transport layer; an electroluminescent device wherein the light-emitting layer is comprised of a metal chelate compound of an 8-hydroxyquinoline compound; an electroluminescent device wherein the light-emitting layer is comprised of tri-(8-hydroxyquinolinato)aluminum; an electroluminescent device wherein the light-emitting layer is comprised of tri-(8-hydroxyquinolinato)aluminum; an electroluminescent device wherein the light-emitting layer is comprised of a stilbene compound; an electroluminescent device wherein the light-emitting layer is comprised of 4,4'-bis(2,2-diphenylvinyl)biphenyl, and an EL device containing as the triazine compounds of the electron transport layer 2,4,6-tris(4-biphenyl)-1,3,5-triazine, 2,4,6-tris[4-(4'-methylbiphenyl)]-1,3,5-triazine, 2,4,6-tris[4-(4'-tert-butylbiphenyl)]-1,3,5-triazine, 2,4,6-tris[4-(4'-methoxybiphenyl)]-1,3,5-triazine, 4,4'-bis-[2-(4,6-diphenyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4,6-di-p-tolyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4,6-di-m-tolyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4,6-di-p-methoxyphenyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4,6-di-m-methoxyphenyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4- β -naphthyl-6-phenyl-1,3,5-triazinyl)]-1,1'-biphenyl, 2,7-bis-[2-(4,6-di-phenyl-1,3,5-triazinyl)]fluorene, 2,7-bis-[2-(4,6-di-phenyl-1,3,5-triazinyl)]-9,9-dimethylfluorene, 4,4'-bis-[2-(4,6-di-phenyl-1,3,5-triazinyl)]-stilbene, 4,4'-bis-[2-(4-phenyl-6-m-tolyl-1,3,5-triazinyl)]-stilbene, and the like.

The electroluminescent device of the present invention can comprise a light-emitting layer, which layer may be encompassed within the hole transport layer or the electron transport layer. The light emitting layer may be an independent layer positioned between the hole transport layer and the triazine electron transport layer, preferably those with strong fluorescence such as the triazines of Formulas III, IV, or V. Illustrative examples of fluorescent triazine compounds include 4,4'-bis-[2-(4,6-diphenyl-

1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4,6-di-p-tolyl-1,3,5-triazinyl)]-1,1'-
biphenyl, 4,4'-bis-[2-(4,6-di-m-tolyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-
(4,6-di-p-methoxyphenyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4,6-di-m-
methoxyphenyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4- β -naphthyl-6-
5 phenyl-1,3,5-triazinyl)]-1,1'-biphenyl, 2,7-bis-[2-(4,6-di-phenyl-1,3,5-
triazinyl)]fluorene, 2,7-bis-[2-(4,6-di-phenyl-1,3,5-triazinyl)]-9,9-
dimethylfluorene, 4,4'-bis-[2-(4,6-di-phenyl-1,3,5-triazinyl)]-stilbene, 4,4'-bis-
[2-(4-phenyl-6-m-tolyl-1,3,5-triazinyl)]-stilbene, and the like.

Examples of luminescent materials for forming the light-
10 emitting layer includes the metal chelates of 8-hydroxyquinoline as
disclosed in U.S. Patents 4,539,507; 5,151,629, and 5,150,006, the
disclosures of which are totally incorporated herein by reference. Illustrative
specific examples of luminescent materials or compounds include tris(8-
hydroxyquinolate) aluminum, a preferred one, tris(8-hydroxyquinolate)
15 gallium, bis(8-hydroxyquinolate) magnesium, bis(8-hydroxyquinolate)
zinc, tris(5-methyl-8-hydroxyquinolate) aluminum, tris(7-propyl-8-
quinolinolato) aluminum, bis[benzo{f}-8-quinolate]zinc, bis(10-
hydroxybenzo[h]quinolate) beryllium, and the like. Also, another preferred
class of luminescent materials include butadienes, such as 1,4-
20 diphenylbutadiene and tetraphenylbutadiene, and stilbenes, and the like as
illustrated in U.S. Patents 4,356,429 and 5,516,577, the disclosures of which
are totally incorporated herein by reference.

The light emitting layer, which may be encompassed with the
hole transport layer or the electron transport layer, may further contain a
25 fluorescent dye capable of emitting light in response to hole-electron
recombination thereby enabling improved device performance
characteristics, such as excellent emission hue and desirable
electroluminescent efficiency. The fluorescent component is present in, for
example, from about 0.01 to about 10 weight percent, and preferably from

about 1 to about 5 weight percent of the layer. Illustrative examples of fluorescent components include dyes selected, for example, from the group consisting of coumarin, dicyanomethylene pyranes, polymethine, oxabenzanthrane, xanthene, pyrylium, carbostyl, perylene, and the like; a dye selected from the group consisting of quinacridone derivatives. Illustrative examples of quinacridone dyes include quinacridone, 2-methylquinacridone, 2,9-dimethylquinacridone, 2-chloroquinacridone, 2-fluoroquinacridone, 1,2-benzoquinacridone, N,N'-dimethylquinacridone, N,N'-dimethyl-2-methylquinacridone, N,N'-dimethyl-2,9-dimethylquinacridone, N,N'-dimethyl-2-chloroquinacridone, N,N'-dimethyl-2-fluoroquinacridone, N,N'-dimethyl-1,2-benzoquinacridone, and the like. A preferred class of fluorescent materials are fused ring fluorescent dyes, examples of which are perylene, rubrene, anthracene, coronene, phenanthrecene, pyrene and the like, as illustrated in U.S. Patent 3,172,862, the disclosure of which is totally incorporated herein by reference. Also, fluorescent materials that can be used as a dopant include butadienes, such as 1,4-diphenylbutadiene and tetraphenylbutadiene, and stilbenes, and the like as illustrated in U.S. Patents 4,356,429 and 5,516,577, the disclosures of which are totally incorporated herein by reference.

It is desirable that the organic EL devices of the present invention comprise a supporting substrate. Illustrative examples of supporting substrates include polymeric components, glass and the like, and polyesters like MYLAR®, polycarbonates, polyacrylates, polymethacrylates, polysulfones, quartz, and the like. Other substrates can also be selected provided, for example, it can effectively support the other layers, and that it does not interfere with the device functional performance. The thickness of the substrate can be, for example, from about 25 to about 1,000 microns or more, and, for example, from about 50 to about 500 microns depending, for example, on the structural demands of the device.

Examples of the anode which is contiguous to the substrate, include positive charge injecting electrodes such as indium tin oxide, tin oxide, gold, platinum, or other suitable materials such as electrically conductive carbon, π -conjugated polymers such as polyaniline, polypyrrole, and the like with, for example, a work function equal to, or greater than about 4 electron volts, and more specifically, from about 4 to about 6 electron volts. The thickness of the anode can range from about 1 to about 500 nanometers with the preferred range being dictated by the optical constants of the anode material. One preferred range of anode thickness is from about 30 to about 100 nanometers.

The buffer layer, which primarily functions to facilitate efficient injection of holes from the anode, and to improve the adhesion between the anode and the organic hole transporting layer, thus further improving the device operation stability includes conductive materials such as polyaniline and its acid-doped forms, polypyrrole, poly(phenylene vinylene), and known semiconductive organic materials; porphyrin derivatives disclosed in U.S. Patent 4,356,429, the disclosure of which is totally incorporated herein by reference, such as 1,10,15,20-tetraphenyl-21H,23H-porphyrin copper (II); copper phthalocyanine, copper tetramethyl phthalocyanine; zinc phthalocyanine; titanium oxide phthalocyanine; magnesium phthalocyanine; and the like.

A preferred class of hole transporting materials that can be selected for the buffer layer are the aromatic tertiary amines such as those disclosed in U.S. Patent 4,539,507, the disclosure of which is totally incorporated herein by reference. Representative examples of aromatic tertiary amines are bis(4-dimethylamino-2-methylphenyl)phenylmethane, N,N,N-tri(p-tolyl)amine, 1,1-bis(4-di-p-tolylaminophenyl)cyclohexane, 1,1-bis(4-di-p-tolylaminophenyl)-4-phenyl cyclohexane, N,N'-diphenyl-N,N'-bis(3-methylphenyl)-1,1'-biphenyl-4,4'-diamine, N,N'-diphenyl-N,N'-bis(3-

methylphenyl)-1,1'-biphenyl-4,4'-diamine, N,N'-diphenyl-N,N'-bis(4-methoxyphenyl)-1,1'-biphenyl-4,4'-diamine, N,N,N',N'-tetra-p-tolyl-1,1'-biphenyl-4,4'-diamine, N,N'-di-1-naphthyl-N,N'-diphenyl-1,1'-biphenyl-4,4'-diamine, and the like. Another class of aromatic tertiary amines selected for the hole transporting layer is polynuclear aromatic amines, such as N,N-bis-
 5 [4'-(N-phenyl-N-m-tolylamino)-4-biphenyl]aniline; N,N-bis-[4'-(N-phenyl-N-m-tolylamino)-4-biphenyl]-m-toluidine; N,N-bis-[4'-(N-phenyl-N-m-tolylamino)-4-biphenyl]-p-toluidine; N,N-bis-[4'-(N-phenyl-N-p-tolylamino)-4-biphenyl]aniline; N,N-bis-[4'-(N-phenyl-N-p-tolylamino)-4-biphenyl]-m-
 10 toluidine; N,N-bis-[4'-(N-phenyl-N-p-tolylamino)-4-biphenyl]-p-toluidine; N,N-bis-[4'-(N-phenyl-N-p-chlorophenylamino)-4-biphenyl]-m-toluidine; N,N-bis-[4'-(N-phenyl-N-m-chlorophenylamino)-4-biphenyl]-m-toluidine; N,N-bis-[4'-(N-phenyl-N-m-chlorophenylamino)-4-biphenyl]-p-toluidine; N,N-bis-[4'-(N-phenyl-N-m-tolylamino)-4-biphenyl]-p-chloroaniline; N,N-bis-
 15 [4'-(N-phenyl-N-p-tolylamino)-4-biphenyl]-m-chloroaniline; N,N-bis-[4'-(N-phenyl-N-m-tolylamino)-4-biphenyl]-1-aminonaphthalene and the like.

The buffer layer can be comprised of aromatic tertiary amines and which layer may further include a stabilizer as disclosed in U.S. Patent 5,846,666, the disclosure of which is totally incorporated herein by reference,
 20 a stabilizer comprised of certain hydrocarbon compounds such as rubrene, 4,8-diphenylanthracene, and the like. The buffer layer can be prepared by forming one of the above compounds into thin film by known methods, such as vapor deposition or spin coating. The thickness of buffer layer thus formed is not particularly limited, and can be in a range of from about 5
 25 nanometers to about 300 nanometers, and preferably from about 10 nanometers to about 100 nanometers.

The hole transporting layer can be comprised of a hole transporting material with a thickness ranging from about 1 nanometer to about 200 nanometers, and preferably from about 5 nanometers to about

100 nanometers. Any conventional suitable aromatic amine hole transporting materials described for the buffer layer may also be selected for forming this layer.

5 A preferred class of hole transporting materials selected for forming the hole transporting layer is 4,4'-bis(9-carbazolyl)-1,1'-biphenyl compounds. Illustrative examples of 4,4'-bis(9-carbazolyl)-1,1'-biphenyl compounds include 4,4'-bis(9-carbazolyl)-1,1'-biphenyl and 4,4'-bis(3-methyl-9-carbazolyl)-1,1'-biphenyl, and the like.

10 The cathode can be comprised of any suitable material such as a metal, including high, for example from about 4.0 eV to about 6.0 eV, or low work function component, such as metals with, for example, an eV of from about 2.5 eV to about 4.0 eV (electron volts). The cathode can be derived from a combination of a low work function metal (about 4 eV, for example from about 2 to about 4 eV) and at least one other metal. Effective
15 proportions of the low work function metal to the second or one other metal are from less than about 0.1 percent to about 99.9 percent by weight. Illustrative examples of low work function metals include alkaline metals such as lithium or sodium, Group 2A or alkaline earth metals such as beryllium, magnesium, calcium, or barium, and Group III metals including rare earth
20 metals and the actinide group metals such as scandium, yttrium, lanthanum, cerium, europium, terbium, or actinium. Lithium, magnesium and calcium are preferred low work function metals.

The thickness of cathode ranges from, for example, about 10 nanometers to about 500 nanometers. The Mg:Ag cathodes of U.S. Patent
25 4,885,211, the disclosure of which is totally incorporated herein by reference, constitute one preferred cathode construction. Another preferred cathode described in U.S. Patent 5,429,884, the disclosure of which are totally incorporated herein by reference, wherein the cathodes are formed from

lithium alloys with other high work function metals such as aluminum and indium.

Both the anode and the cathode of the EL devices of the present invention may contain a protective coating thereon, and the anode and cathode can be of any convenient forms. A thin conductive layer can be coated onto a light transmissive substrate, for example a transparent or substantially transparent glass plate or plastic film. The EL device can include a light transmissive anode formed from tin oxide or indium tin oxide coated on a glass plate. Also, very thin, for example less than about 200 Å, and more specifically, from about 75 to about 150 Angstroms, light-transparent metallic anodes can be used, such as gold, palladium, and the like. In addition, transparent or semitransparent thin layers, for example from 50 to about 175 Angstroms of conductive carbon or conjugated polymers such as polyaniline, polypyrrole, and the like can be selected as anodes. Any light transmissive polymeric film can be employed as the substrate. Additional suitable forms of the anode and cathode are illustrated in U.S. Patent 4,885,211, the disclosure of which is totally incorporated herein by reference.

Aromatic refers, for example, to aryl, such as phenyl, and which aryl can contain, for example, from about 6 to about 72 carbon atoms; aliphatic refers, for example, to alkyl, and alkoxy, each with from about 1 to about 40, preferably about 25, and most preferably from about 1 to about 6 carbon atoms; halogen refers, for example, to chloride, bromide, fluoride or iodide, and m is preferably from about zero (0) to about 3.

The following Examples are provided to further illustrate various species of the present invention, it being noted that these Examples are intended to illustrate and not limit the scope of the present invention.

EXAMPLE I

Synthesis of 4,4'-Bis-[2-(4,6-diphenyl-1,3,5-triazinyl)]-1,1'-biphenyl:

In a 100 milliliter round bottom flask there was added 4,4'-biphenyldicarbonyl chloride (5.14 grams), 1,2-dichlorobenzene (150
5 milliliters), thionyl chloride (2.0 milliliters), and aluminum chloride (5.5 grams) with stirring, and benzonitrile (7.6 grams) was added slowly; and the resulting reaction mixture was heated under argon to about 150°C for 0.5 hour. The temperature of the reaction mixture was reduced to 120°C, then ammonium chloride (3.5 grams) was added in one portion. The reaction
10 mixture resulting was stirred at 150°C for an additional 20 hours. The reaction flask was removed from the heater and cooled to room temperature, about 25°C throughout. The resulting mixture was poured into 600 milliliters of methanol and stirred for 20 minutes, and the precipitates were collected by filtration and dried in a vacuum oven to afford 2.7 grams of crude product
15 which was further purified by sublimation. The above about 99 percent pure triazinyl product had a melting point of 362°C. IR (KBr): 1588, 1564, 1525, 1445, 1368, 842, 827, 765, 690, 645 cm⁻¹.

H-NMR (CDCl₃-CF₃COOD): δ 7.76 (t, J=7.8 Hz), 7.92 (t, J=7.8 Hz), 8.10 (d, J=8.6 Hz), 8.63 (d, J=8.4 Hz), 8.84 (d, J=8.6 Hz).

20 ¹³C-NMR(CDCl₃-CF₃COOD): δ 129.1, 129.3, 130.3, 130.4, 130.9, 131.9, 137.8, 147.8, 169.1, 169.4.

EXAMPLE II

Synthesis of 4,4'-Bis-[2-(4,6-di-p-tolyl-1,3,5-triazinyl)]-1,1'-biphenyl:

25 In a 250 milliliter round bottom flask there was added 4,4'-biphenyldicarbonyl chloride (8.215 grams), 1,2-dichlorobenzene (65 milliliters), thionyl chloride (1.0 milliliter), and aluminum chloride (7.3 grams). With stirring, p-tolunitrile (13.5 grams) was added slowly, and the resulting reaction mixture was heated under argon to about 150°C for 0.5 hour. The

temperature of the reaction mixture was reduced to 150°C, then ammonium chloride (7.13 grams) was added in one portion. The reaction mixture was stirred at this temperature for an additional 20 hours. The reaction flask was removed from the heater and cooled to room temperature. The mixture was poured into 600 milliliters of methanol and stirred for 20 minutes. The precipitates were collected by filtration and dried in a vacuum oven to afford 3.49 grams of crude product which was further purified by sublimation. The pure about 99.5 triazinyl product had a melting point of 427°C. IR (KBr): 1609, 1585, 1526, 1406, 1369, 847, 800, 657, 582 cm⁻¹.

H-NMR (CDCl₃-CF₃COOD): δ 2.53 (s), 7.55 (d, J=8.4 Hz), 8.06 (d, J=8.6 Hz), 8.52 (d, J=8.4 Hz), 8.79 (d, J=8.6 Hz).

¹³C-NMR(CDCl₃-CF₃COOD): δ 22.0, 126.5, 129.0, 130.6, 130.9, 131.1, 131.7, 147.5, 147.7, 150.6, 168.3, 169.2.

EXAMPLE III

Synthesis of 4,4'-Bis-[2-(4,6-di-m-tolyl)-1,3,5-triazinyl]-1,1'-biphenyl:

In a 200 milliliter round bottom flask there was added 4,4'-biphenyldicarbonyl chloride (8.0 grams), 1,2-dichlorobenzene (65.0 milliliters), thionyl chloride (1.6 milliliters), and aluminum chloride (7.6 grams). With stirring, m-tolunitrile (13.4 grams) was added slowly, and the resulting reaction mixture was heated under argon to about 150°C for 0.5 hour. The temperature of the reaction mixture was reduced to 120°C, then ammonium chloride (6.1 grams) was added in one portion. The reaction mixture was stirred at 150°C for additional 20 hours. The reaction flask was removed from the heater and cooled to room temperature, about 25°C throughout. The resulting mixture was poured into 100 milliliters of methanol and stirred for 20 minutes. The precipitates were collected by filtration and dried in a vacuum oven to afford 2.568 grams of crude product which was further purified by sublimation. The pure 99.25 percent triazinyl product had a

melting point of 343°C. IR (KBr): 1608, 1566, 1527, 1486, 1353, 828, 780, 769, 697, 676, 647 cm⁻¹.

H-NMR (CDCl₃-CF₃COOD): δ 2.57 (s), 7.60~7.78 (m), 8.10 (d, J=8.6 Hz), 8.41(s), 8.85 (d, J=8.6 Hz).

5 ¹³C-NMR(CDCl₃-CF₃COOD): δ 21.0, 128.1, 129.0, 129.2, 130.2, 130.7, 131.0, 131.9, 138.8, 140.9, 147.7, 168.8, 169.8.

EXAMPLE IV

Synthesis of 2,4,6-tris-(4-biphenyl)-1,3,5-triazine:

10 In a 100 milliliter round bottom flask there was added 4-biphenylcarbonyl chloride (2.167 grams), 1,2-dichlorobenzene (27.0 milliliters), thionyl chloride (1.0 milliliter), and aluminum chloride (1.33 grams). With stirring, 4-biphenylcarbonitrile (3.58 grams) was added slowly, and the resulting reaction mixture was heated under argon to about 150°C
15 for 0.5 hour. The temperature of the reaction mixture was reduced to 120°C, then ammonium chloride (1.07 grams) was added in one portion. The reaction mixture was stirred at 150°C for an additional 20 hours. The reaction flask was removed from the heater and cooled to room temperature, about 25°C throughout. The resulting mixture was poured into 100 milliliters
20 of methanol and stirred for 20 minutes. The precipitates were collected by filtration and dried in a vacuum oven to afford 3.9 grams of crude product which was further purified by sublimation. The above titled triazinyl product 2,4,6-tris-(4-biphenyl)-1,3,5-triazine possessed a melting point of 283°C.

25 H-NMR (CDCl₃): δ 7.39~7.75 (m), 7.81 (d, J=8.7 Hz), 8.85 (d, J=8.7 Hz).

¹³C-NMR(CDCl₃): δ 127.68, 127.72, 128.38, 129.32, 129.88, 135.61, 140.81, 145.57, 171.75.

EXAMPLE V

Synthesis of 4,4'-Bis-[2-(4,6-diphenyl-1,3,5-triazinyl)]-stilbene:

Caution: This reaction should be conducted in an efficient fume hood!

In a 100 milliliter round bottom flask, equipped with a
5 condenser which was connected to an argon gas flow leading to a bleach
solution, there was added 2,4-diphenyl-6-p-tolyl-1,3,5-triazine (12.477
grams) and sulfur powder (1.240 grams), and the resulting reaction mixture
was then heated at 270°C for 3 hours. The flask was removed from the
heater, and 1,2-dichlorobenzene (68 milliliters) was added before the
10 reaction mixture solidified. The solution was then poured into 500 milliliters
of methanol. The precipitates were collected by filtration and dried in an
oven to afford 11.514 grams of crude product which was purified by
sublimation. The pure product, about 98 to 99 percent pure, had a melting
point of 390°C. IR (KBr): 1604, 1588, 1526, 1446, 1368, 772, 741, 691cm⁻¹.

15 H-NMR (CDCl₃-CF₃COOD): δ 7.56 (s), 7.74 (t, J=7.8 Hz),
7.89~7.98 (m), 8.62 (d, J=8.0 Hz), 8.72 (d, J=8.6 Hz).

¹³C-NMR(CDCl₃-CF₃COOD): δ 128.6, 129.4, 129.5, 130.2,
130.8, 131.7, 132.4, 137.7, 145.7, 168.9, 169.0.

EXAMPLE VI

Organic EL Devices Were Fabricated in the Following Manner:

20 1. A 500 Å indium tin oxide (ITO) anode coated glass
substrate was selected, the thickness of the glass substrate being about 1
millimeter. The glass was cleaned with a commercial detergent, rinsed with
25 deionized water and dried in a vacuum oven at 60°C for 1 hour. Immediately
before use, the glass was treated with UV ozone for 0.5 hour.

2. The ITO anode coated on the glass substrate was then
placed in a vacuum deposition chamber, and a buffer layer was applied. The
buffer layer deposition rate and layer thickness were controlled by an Inficon

Model IC/5 controller. Under a pressure of about 5×10^{-6} Torr, a 50 nanometers thick buffer was deposited on the ITO glass substrate through simultaneous evaporation of N,N'-1-naphthyl-N,N'-diphenyl-1,1'-biphenyl-4,4'-diamine at a rate of 0.6 nanometer/second and 5,10-diphenylanthracene at a rate of 0.03 nanometer/second from two independently controlled tantalum boats.

3. Onto the buffer layer was deposited a 30 nanometer hole transporting compound of 4,4'-bis(9-carbazolyl)-1,1'-biphenyl at a rate of 0.6 nanometer/second to form a 30 nanometers hole transporting layer.

4. A 50 nanometers thick light electron transport emitting layer was then deposited by evaporation of the triazines of Examples I to V, such as 4,4'-bis-[2-(4,6-diphenyl-1,3,5-triazinyl)]-1,1'-biphenyl, at a rate of 0.6 nanometer/second.

5. A 100 nanometer cathode of a magnesium silver alloy was deposited at a total deposition rate of 0.5 nanometer/second onto the light emitting layer above by the simultaneous evaporation from two independently controlled tantalum boats containing Mg and Ag, respectively. A typical composition was 9:1 in atomic ratio of Mg to Ag. Finally, a 200 nanometer silver layer was overcoated on the Mg:Ag cathode for the primary purpose of protecting the reactive Mg from ambient moisture.

The above EL device was retained in a dry box, which was continuously purged with nitrogen gas, and the performance thereof was assessed by measuring the current-voltage characteristics and light output under a direct current measurement. The current-voltage characteristics were determined with a Keithley Model 238 High Current Source Measure Unit. The ITO electrode was connected to the positive terminal of the current source. At the same time, the light output from the device was monitored by a silicon photodiode.

The light output from the above organic EL devices was 350 cd/m² when it was driven by a direct bias voltage of 8.5 volts. The EL color was blue with CIE color coordinates of X = 0.147 and Y = 0.099 measured by Minolta Chromameter CS-100. The devices emitted blue light with a peak emission at 450 nanometers, indicating that the EL emission originates from the triazine layer.

EXAMPLE VII

An organic EL device was prepared in accordance with Example VI except that 4,4'-bis-[2-(4,6-di-p-tolyl-1,3,5-triazinyl)]-1,1'-biphenyl was utilized in place of 4,4'-bis-[2-(4,6-diphenyl-1,3,5-triazinyl)]-1,1'-biphenyl. The light output from this organic EL device was 400 cd/m² when it was driven by a direct bias voltage of 8.0 volts. The EL color was blue with CIE color coordinates of X = 0.145 and Y = 0.087. The device emitted blue light with a peak emission at 448 nanometers, indicating that the EL emission originates from the triazine layer.

EXAMPLE VIII

An organic EL device was prepared in accordance with Example VI except that 4,4'-bis-[2-(4,6-di-m-tolyl-1,3,5-triazinyl)]-1,1'-biphenyl was selected in place of 4,4'-bis-[2-(4,6-diphenyl-1,3,5-triazinyl)]-1,1'-biphenyl. The light output from the resulting organic EL device was 150 cd/m² when it was driven by a direct bias voltage of 9.5 volts. The device emitted blue light with a peak emission at 440 nanometers, indicating that the EL emission originated from the triazine layer.

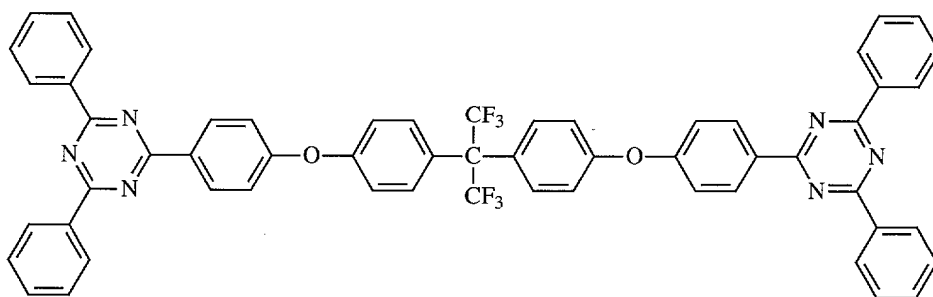
EXAMPLE IX

An organic EL device was prepared in accordance with Example VI except that 4,4'-bis-[2-(4,6-diphenyl-1,3,5-triazinyl)]-stilbene was

selected in place of 4,4'-bis-[2-(4,6-diphenyl-1,3,5-triazinyl)]-1,1'-biphenyl. The light output from this organic EL device was 250 cd/m² when it was driven by a direct bias voltage of 8.5 volts. The EL color was blue with CIE color coordinates of X = 0.159 and Y = 0.161. The device emitted blue light with a peak emission at 453 nanometers, indicating that the EL emission originated from the triazine layer.

COMPARATIVE EXAMPLE I

A control organic EL device was fabricated in accordance with Example IX except that 4,4'-(hexafluoroisopropylidene)-bis-[4-phenoxyphenyl-4-(4,6-diphenyl-1,3,5-triazine)] of the following formula was selected as the electron transport layer in place of 4,4'-bis-[2-(4,6-diphenyl-1,3,5-triazinyl)]-1,1'-biphenyl.



(VI)

The light output from this organic EL device was not detectable when it was driven by a direct bias voltage of 8.5 volts. This Example indicates that a triazine compound without a group comprised of at least two fused or conjugate-linked aromatic rings was apparently not suitable as an electron transport or light emitting component.

EXAMPLE X

This Example illustrates the preparation of an organic EL device which further contains a light emitting layer.

5 1. A 500 Å indium tin oxide (ITO) anode coated glass substrate, the thickness of the glass substrate being about 1 millimeter, was cleaned with a commercial detergent, rinsed with deionized water and dried in a vacuum oven at 60°C for 1 hour. Immediately before use, the glass was treated with UV ozone for 0.5 hour.

10 2. The ITO anode coated on the glass substrate was then placed in a vacuum deposition chamber. The deposition rate and layer thickness were controlled by an Inficon Model IC/5 controller. Under a pressure of about 5×10^{-6} Torr, a 60 nanometers thick hole transport layer of N,N'-1-naphthyl-N,N'-diphenyl-1,1'-biphenyl-4,4'-diamine was deposited on the ITO glass substrate through simultaneous evaporation at a rate of 0.5
15 nanometer/second and rubrene was deposited at a rate of 0.02 nanometer/second from two independently controlled tantalum boats.

20 3. Onto the hole transport layer was deposited a 75 nanometer light emitting layer by the simultaneous evaporation of tris-(8-hydroxyquinolato)aluminum at a rate of 0.5 nanometer/second and a fluorescent dye of rubrene at a rate of 0.02 nanometer/second from two independently controlled tantalum boats.

 4. A 10 nanometer thick electron transport layer of 4,4'-bis-[2-(4,6-diphenyl-1,3,5-triazinyl)]-1,1'-biphenyl was then deposited by evaporation at a rate of 0.6 nanometer/second.

25 5. A 100 nanometer cathode of a magnesium silver alloy was deposited at a total deposition rate of 0.5 nanometer/second onto the electron transport layer by the simultaneous evaporation from two independently controlled tantalum boats containing Mg and Ag, respectively. A typical composition was 9:1 in atomic ratio of Mg to Ag. Finally, a 80

nanometer silver layer was overcoated on the Mg:Ag cathode for the primary purpose of protecting the reactive Mg from ambient moisture.

When driven by a direct bias voltage, the above EL device emitted a yellow light with a peak emission at 560 nanometers, indicating that the EL emission originated from the triazene layer. The device exhibited high luminance and satisfactory stability. Under a direct current density of 25 mA/cm², it provided a light intensity of about 1480 cd/m², and maintained about 65 percent of its initial luminance after continuous operation for 300 hours.

EXAMPLE XI

An EL device was fabricated in accordance with Example X except that 2,4,6-tris-(4-biphenyl)-1,3,5-triazine as prepared in Example IV was selected as the electron transport material in place of 4,4'-bis-[2-(4,6-diphenyl-1,3,5-triazinyl)]-1,1'-biphenyl. The device exhibited high luminance and satisfactory stability. Under a direct current density of 25 mA/cm², it provided a light intensity of about 1,350 cd/m², and maintained about 80 percent of its initial luminance after continuous operation for 200 hours.

EXAMPLE XII

An EL device was fabricated in accordance with Example X except that 4,4'-bis-[2-(4,6-di-m-tolyl-1,3,5-triazinyl)]-1,1'-biphenyl was selected as the electron transport in place of 4,4'-bis-[2-(4,6-diphenyl-1,3,5-triazinyl)]-1,1'-biphenyl. This device exhibited high luminance and satisfactory stability; under a direct current density of 25 mA/cm², it provided a light intensity of about 1,450 cd/m², and maintained about 60 percent of its initial luminance after continuous operation for 300 hours.

EXAMPLE XIII

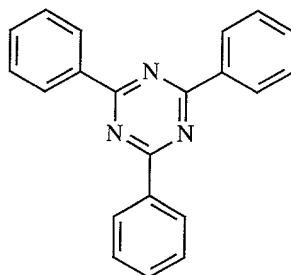
An EL device was fabricated in accordance with Example X except that 4,4'-bis-[2-(4,6-di-p-tolyl-1,3,5-triazinyl)]-1,1'-biphenyl was selected as the electron transport in place of 4,4'-bis-[2-(4,6-diphenyl-1,3,5-triazinyl)]-1,1'-biphenyl. This device exhibited high luminance and satisfactory stability; under a direct current density of 25 mA/cm², it provided a light intensity of about 1,250 cd/m², and maintained 65 percent of its initial luminance after continuous operation for 200 hours.

EXAMPLE XIV

An EL device was fabricated in accordance with Example X except that 4,4'-bis-[2-(4,6-di-m-methoxyphenyl-1,3,5-triazinyl)]-1,1'-biphenyl was utilized as the electron transport in place of 4,4'-bis-[2-(4,6-diphenyl-1,3,5-triazinyl)]-1,1'-biphenyl. This device exhibited high luminance and excellent stability; under a direct current density of 25 mA/cm², it provided a light intensity of about 1,150 cd/m², and maintained about 50 percent of its initial luminance after continuous operation for 300 hours.

COMPARATIVE EXAMPLE II

A control organic EL device was fabricated in accordance with Example X except that 2,4,6-triphenyl-1,3,5-triazine illustrated by Formula (VI) as follows



was utilized as the electron transport layer in place of 4,4'-bis-[2-(4,6-diphenyl-1,3,5-triazinyl)]-1,1'-biphenyl. This compound does not contain an

aromatic group comprised of at least two conjugate-linked or fused aromatic rings.

This device exhibited lower luminance and poor stability; under a direct current density of 25 mA/cm², it provided a light intensity of about 900 cd/m², and only about 10 percent of its initial luminance was detected after continuous operation for 10 hours.

COMPARATIVE EXAMPLE III

A control organic EL device was fabricated in accordance with Example X except that 2,4,6-tri-2-pyridyl-1,3,5-triazine was utilized as the electron transport layer in place of 4,4'-bis-[2-(4,6-diphenyl-1,3,5-triazinyl)]-1,1'-biphenyl. This Comparative Example compound did not contain an aromatic group comprised of at least two conjugate-linked or fused aromatic rings.

This device exhibited poor stability; under a direct current density of 25 mA/cm², it provided a light intensity of about 1,350 cd/m², and less than 10 percent of its initial luminance was detected after continuous operation for 10 hours.

COMPARATIVE EXAMPLE IV

A control organic EL device was fabricated in accordance with Example X except that 2,4,6-triphenoxyl-1,3,5-triazine was utilized as the electron transport layer in place of 4,4'-bis-[2-(4,6-diphenyl-1,3,5-triazinyl)]-1,1'-biphenyl. This Comparative Example compound does not contain an aromatic group comprised of at least two conjugate-linked or fused aromatic rings.

This device exhibited low luminance and poor stability; under a direct current density of 25 mA/cm², it provided a light intensity of about 300

cd/m², and less than 30 percent of its initial luminance was detected after continuous operation for 10 hours.

EXAMPLE XV

5 This Example illustrated an organic EL device which utilizes aluminum as the cathode. The device was fabricated in the following manner:

1. A 500 Å indium tin oxide (ITO) anode coated glass substrate, the thickness of the glass substrate being about 1 millimeter, was
10 cleaned with a commercial detergent, rinsed with deionized water and dried in a vacuum oven at 60°C for 1 hour. Immediately before use, the glass was treated with UV ozone for 0.5 hour.

2. The ITO anode coated on the glass substrate was then placed in a vacuum deposition chamber. The deposition rate and layer
15 thickness were controlled by an Inficon Model IC/5 controller. Under a pressure of about 5×10^{-6} Torr, a 60 nanometers thick hole transport layer of N,N'-1-naphthyl-N,N'-diphenyl-1,1'-biphenyl-4,4'-diamine was deposited on the ITO glass substrate through simultaneous evaporation at a rate of 0.5 nanometer/second and evaporation of rubrene at a rate of 0.02
20 nanometer/second from two independently controlled tantalum boats.

3. Onto the hole transport layer was deposited a 75 nanometer light emitting layer by the simultaneous evaporation of tris-(8-hydroxyquinolino)aluminum at a rate of 0.5 nanometer/second and a fluorescent dye of rubrene at a rate of 0.02 nanometer/second from two
25 independently controlled tantalum boats.

4. A 10 nanometer thick electron transport layer was then deposited by evaporation of 4,4'-bis-[2-(4,6-diphenyl-1,3,5-triazinyl)]-1,1'-biphenyl at a rate of 0.6 nanometer/second.

5. A 100 nanometer cathode of aluminum was deposited at a total deposition rate of 0.5 nanometer/second onto the electron transport layer by evaporation from a tantalum boat containing aluminum.

When driven by a direct bias voltage, the resulting EL device emitted a yellow light with a peak emission at 560 nanometers. The device exhibited high luminance and satisfactory stability; under a direct current density of 25 mA/cm², it provided a light intensity of about 1,020 cd/m² with an initial voltage at 9.7 volts and maintained about 75 percent of its initial luminance after continuous operation for 500 hours.

COMPARATIVE EXAMPLE V

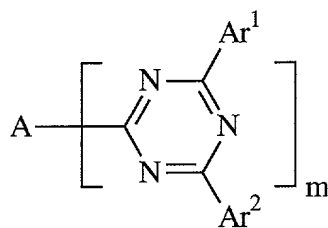
A control organic EL device was fabricated in accordance with Example XV except that tris-(8-hydroxyquinolato)aluminum was selected as the electron transport layer in place of 4,4,4'-bis-[2-(4,6-diphenyl-1,3,5-triazinyl)]-1,1'-biphenyl.

This device exhibited lower luminance and poor stability; under a direct current density of 25 mA/cm² it provided a light intensity of about 800 cd/m² with an initial voltage at 10.5 volts, and less than 25 percent of its initial luminance remained after continuous operation for 10 hours.

Other modifications of the present invention will or may occur to those of ordinary skill in the art subsequent to a review of the present application. These modifications and equivalents thereof are intended to be included within the scope of the present invention.

WHAT IS CLAIMED IS:

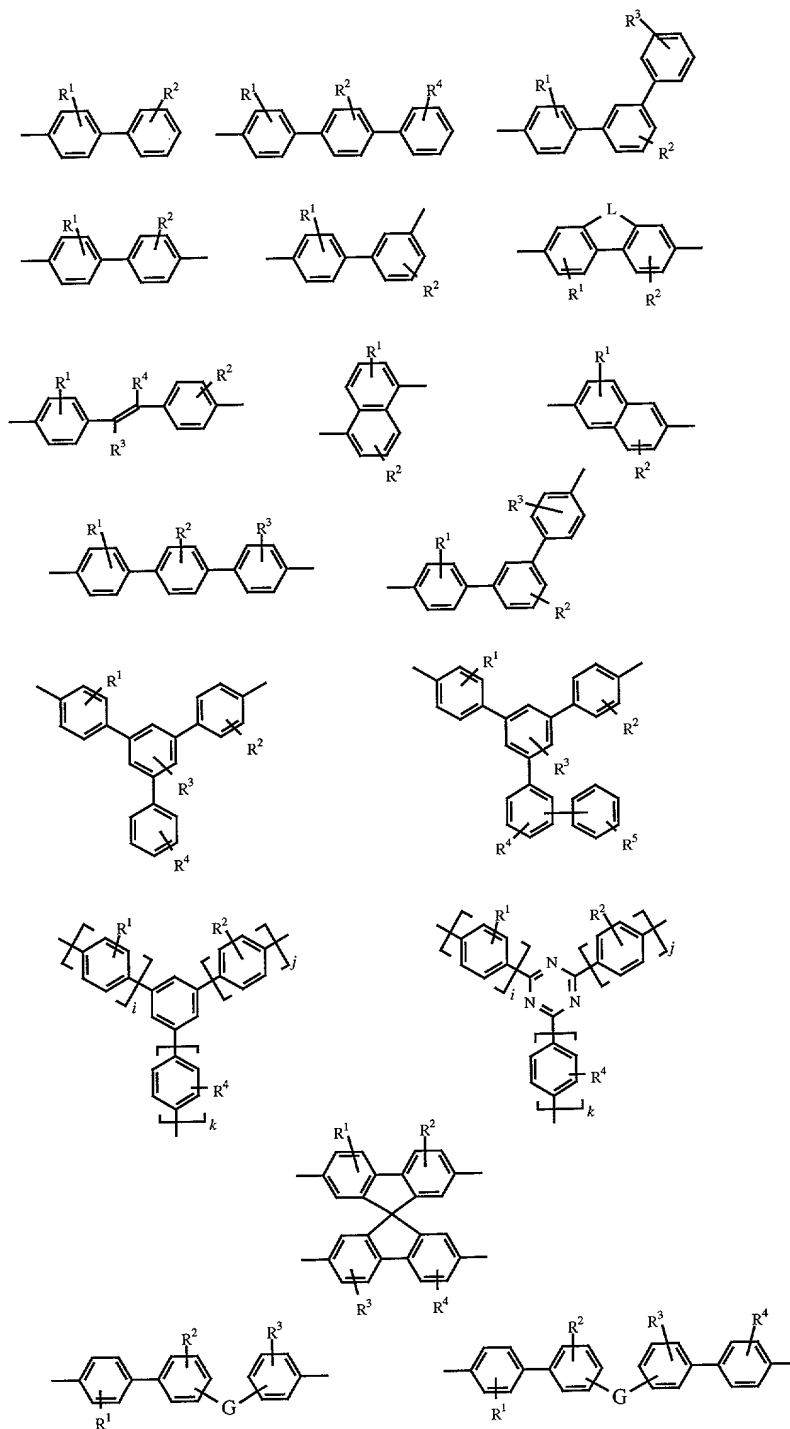
1. An electroluminescent device comprised of an anode and a cathode, and situated therebetween said anode and said cathode at least one electron transport layer comprised of a triazine of the formula



(I)

wherein A is a monovalent or a multivalent aromatic group which contains at least two conjugate-linked or at least two fused aromatic rings; Ar¹ and Ar² are each independently aryl or aliphatic; and m represents the number of repeating segments.

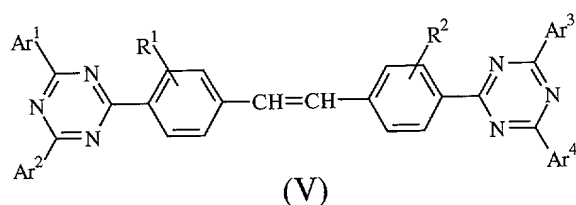
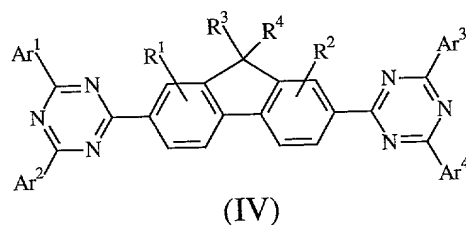
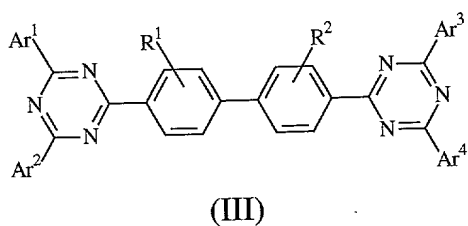
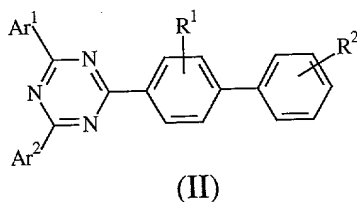
2. An electroluminescent device in accordance with **claim 1** wherein said A aromatic group is selected from the group consisting of



wherein R^1 to R^5 are each independently a substituent selected from the group consisting of hydrogen, aliphatic, a halogen atom, and a cyano group; L is a divalent group selected from the group consisting of $-C(R'R'')-$, alkylene, an oxygen atom, a sulfur atom; and $-Si(R'R'')-$ wherein R' and R'' are selected from the group consisting of hydrogen, alkyl, alkoxy, and aryl; G is a divalent linkage and each i, j, and k represent the number of repeating groups.

3. An electroluminescent device in accordance with **claim 1** wherein A contains a biphenyl, a naphthyl or a terphenyl; Ar^1 and Ar^2 are each independently an aryl group selected from the group consisting of a phenyl, a biphenylyl, a naphthyl, and a stilbenyl; and wherein said aryl group optionally further contains a substituent selected from the group consisting of hydrogen, an alkyl group with from 1 to about 6 carbon atoms, an alkoxy group with from 1 to about 6 carbon atoms, a halogen, and a cyano group.

4. An electroluminescent device in accordance with **claim 1** wherein said triazine compounds are represented by the Formula (II), (III), (IV), or (V)



wherein Ar¹, Ar², Ar³, and Ar⁴ are each independently an aryl; R¹ and R² are substituents selected from the group consisting of hydrogen, an alkyl, an aryl, an alkoxy, a halogen atom, and a cyano; R³ and R⁴ are each a divalent group L selected from the group consisting of —C(R'R'')—, alkylene, an oxygen atom, a sulfur atom, and —Si(R'R'')—, wherein R' and R'' are selected from the group consisting of hydrogen, alkyl, alkoxy, and aryl.

5. An electroluminescent device in accordance with **claim 4** wherein Ar^1 , Ar^2 , Ar^3 , and Ar^4 are selected from the group consisting of a phenyl, a biphenyl, a naphthyl, and a stilbenyl; and wherein said aryl group contains a substituent selected from the group consisting of hydrogen, an alkyl group with from 1 to about 6 carbon atoms, an alkoxy group with from 1 to about 6 carbon atoms, a halogen atom, and a cyano group.

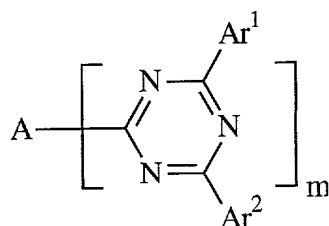
6. An electroluminescent device in accordance with **claim 4** wherein said aryl is selected from the group consisting of a phenyl, a tolyl, a methoxyphenyl, a butylphenyl, a naphthyl, and a biphenyl; and wherein R^1 and R^2 are hydrogen or methyl.

7. An electroluminescent device in accordance with **claim 4** wherein L is $-C(R'R'')-$, wherein R' and R'' is a hydrogen atom, an alkyl group containing from 1 to about 10 carbon atoms, or an alkoxy group containing from 1 to about 10 carbon atoms.

8. An electroluminescent device in accordance with **claim 4** wherein the triazine is selected from the group consisting of 2,4,6-tris(4-biphenyl)-1,3,5-triazine, 2,4,6-tris[4-(4'-methylbiphenyl)]-1,3,5-triazine, 2,4,6-tris[4-(4'-tert-butylbiphenyl)]-1,3,5-triazine, 2,4,6-tris[4-(4'-methoxybiphenyl)]-1,3,5-triazine, 4,4'-bis-[2-(4,6-diphenyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4,6-di-p-tolyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4,6-di-m-tolyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4,6-di-p-methoxyphenyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4,6-di-m-methoxyphenyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4- β -naphthyl-6-phenyl-1,3,5-triazinyl)]-1,1'-biphenyl, 2,7-bis-[2-(4,6-di-phenyl-1,3,5-triazinyl)]fluorene, 2,7-bis-[2-(4,6-di-phenyl-1,3,5-triazinyl)]-9,9-dimethylfluorene, 4,4'-bis-[2-(4,6-di-phenyl-1,3,5-triazinyl)]-stilbene, and 4,4'-bis-[2-(4-phenyl-6-m-tolyl-1,3,5-triazinyl)]-stilbene.

9. An electroluminescent device in accordance with **claim 4** wherein the triazine is selected from the group consisting of 2,4,6-tris(4-biphenyl)-1,3,5-triazine, 4,4'-bis-[2-(4,6-diphenyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4,6-di-p-tolyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4,6-di-m-tolyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4,6-di-p-methoxyphenyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4,6-di-p-tert-butylphenyl-1,3,5-triazinyl)]-1,1'-biphenyl, and 4,4'-bis-[2-(4,6-di-phenyl-1,3,5-triazinyl)]-stilbene.

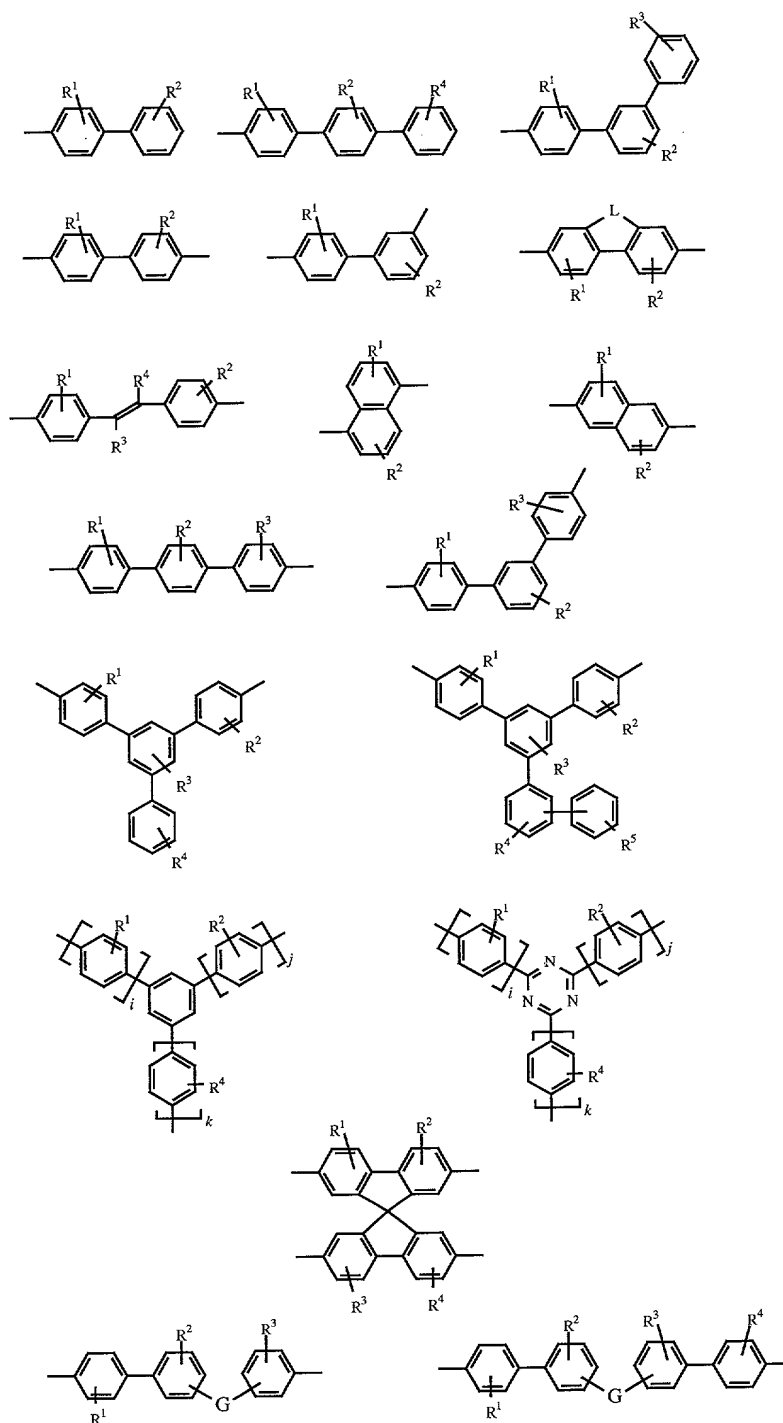
10. An electroluminescent device comprised of, in sequence, an anode, an optional buffer layer, a hole transport layer, an electron transport layer, and in contact therewith a cathode, wherein the electron transport layer contains an electron transport component comprised of a triazine compound or compounds encompassed by the formula



(I)

wherein A is an aromatic group which contains at least two conjugate-linked or two fused aromatic rings; Ar¹ and Ar² are each independently aryl or aliphatic; and m represents the number of repeating segments.

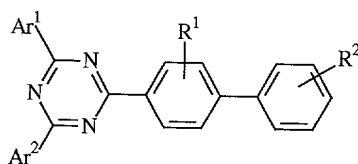
11. An electroluminescent device in accordance with **claim 10** wherein said A group is selected from the group consisting of



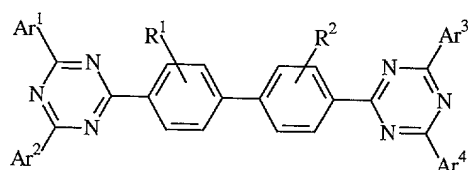
wherein R^1 to R^5 are each independently a substituent selected from the group consisting of hydrogen, aliphatic, a halogen atom, and a cyano group; L is a divalent group selected from the group consisting of $-C(R'R'')-$, alkylene, an oxygen atom, a sulfur atom; and $-Si(R'R'')-$ wherein R' and R'' are selected from the group consisting of hydrogen, alkyl, alkoxy, and aryl; G is a divalent linkage and each i, j, and k represent the number of repeating groups.

12. An electroluminescent device in accordance with **claim 10** which contains a biphenyl, a naphthyl or a terphenyl; Ar^1 and Ar^2 are each independently an aryl group selected from the group consisting of a phenyl, a biphenylyl, a naphthyl, and a stilbenyl; wherein said aryl group optionally further contains a substituent selected from the group consisting of hydrogen, an alkyl group, an alkoxy group, a halogen, and a cyano group.

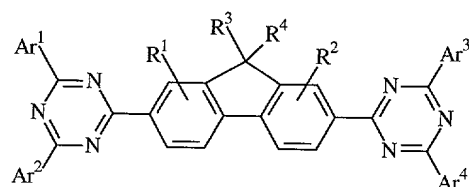
13. An electroluminescent device in accordance with **claim 10** wherein there is selected a triazine compound represented by the Formula (II), (III), (IV), or (V)



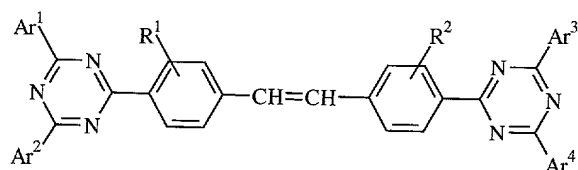
(II)



(III)



(IV)



(V)

wherein Ar¹, Ar², Ar³, and Ar⁴ are each independently aryl; R¹ and R² are substituents selected from the group consisting of hydrogen, an alkyl, an aryl, an alkoxy, a halogen atom, and cyano; L is a divalent group selected from the group consisting of —C(R'R'')—, alkylene, an oxygen atom, a sulfur atom, and —Si(R'R'')—, wherein R' and R'' are each selected from the group consisting of hydrogen, alkyl, alkoxy, and aryl.

14. An electroluminescent device in accordance with **claim 13** wherein Ar^1 , Ar^2 , Ar^3 , and Ar^4 are selected from the group consisting of phenyl, biphenyl, naphthyl, and stilbenyl; wherein said aryl group further contains a substituent selected from the group consisting of hydrogen, an alkyl group with from 1 to about 10 carbon atoms, an alkoxy group with from 1 to about 10 carbon atoms, a halogen atom, and a cyano group.

15. An electroluminescent device in accordance with **claim 13** wherein said aryl is selected from the group consisting of a phenyl, a tolyl, an methoxyphenyl, a butylphenyl, a naphthyl, and a biphenyl; wherein R^1 and R^2 are hydrogen or methyl.

16. An electroluminescent device in accordance with **claim 13** wherein L is $-C(R'R'')-$, wherein R' and R'' is a hydrogen atom, an alkyl group containing from 1 to about 6 carbon atoms, or an alkoxy group containing from 1 to about 6 carbon atoms.

17. An electroluminescent device in accordance with **claim 10** wherein the hole transport layer or the electron transport layer is a light emitting layer.

18. An electroluminescent device in accordance with **claim 10** wherein said buffer layer is comprised of a phthalocyanine or derivatives thereof, a tertiary aromatic amine, a polyaniline, or a polythiophene.

19. An electroluminescent device in accordance with **claim 10** wherein said buffer layer is comprised of the tertiary aromatic amine N,N',N,N'-tetraarylbenzidine, optionally doped with an aromatic polycyclic hydrocarbon stabilizer of rubrene or a 9,10-diphenylanthracene, wherein said stabilizer is present in an amount of from about 0.5 to about 10 weight percent, based on the weight of said tertiary aromatic amine, and said stabilizer.

20. An electroluminescent device in accordance with **claim 10** further containing a light emitting layer situated between the hole transport layer and the electron transport layer.

21. An electroluminescent device in accordance with **claim 20** wherein the light emitting layer is comprised of a metal chelate compound of an 8-hydroxyquinoline, or a stilbene derivative.

22. An electroluminescent device in accordance with **claim 20** wherein said light emitting layer further contains a fluorescent dye.

23. An electroluminescent device in accordance with **claim 22** wherein said fluorescent dye is selected from the group consisting of coumarins, quinacridones, and aromatic hydrocarbon fluorescent dyes.

24. An electroluminescent device in accordance with **claim 22** wherein said fluorescent dye is present in an amount of from about 10^{-3} to about 10 mole percent based on the moles of said light emitting layer material.

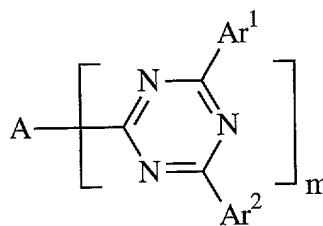
25. An electroluminescent device in accordance with **claim 10** wherein said triazine compound is selected from the group consisting of 2,4,6-tris(4-biphenyl)-1,3,5-triazine, 2,4,6-tris[4-(4'-methylbiphenyl)]-1,3,5-triazine, 2,4,6-tris[4-(4'-tert-butylbiphenyl)]-1,3,5-triazine, 2,4,6-tris[4-(4'-methoxybiphenyl)]-1,3,5-triazine, 4,4'-bis-[2-(4,6-diphenyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4,6-di-p-tolyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4,6-di-m-tolyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4,6-di-p-methoxyphenyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4,6-di-m-methoxyphenyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4- β -naphthyl-6-phenyl-1,3,5-triazinyl)]-1,1'-biphenyl, 2,7-bis-[2-(4,6-di-phenyl-1,3,5-triazinyl)]fluorene, 2,7-bis-[2-(4,6-di-phenyl-1,3,5-triazinyl)]-9,9-dimethylfluorene, 4,4'-bis-[2-(4,6-di-phenyl-1,3,5-triazinyl)]-stilbene, and 4,4'-bis-[2-(4-phenyl-6-m-tolyl-1,3,5-triazinyl)]-stilbene.

26. An electroluminescent device in accordance with **claim 10** wherein said triazine compound is selected from the group consisting of 2,4,6-tris(4-biphenyl)-1,3,5-triazine, 4,4'-bis-[2-(4,6-diphenyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4,6-di-p-tolyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4,6-di-m-tolyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4,6-di-p-methoxyphenyl-1,3,5-triazinyl)]-1,1'-biphenyl, 4,4'-bis-[2-(4,6-di-p-tert-butylphenyl-1,3,5-triazinyl)]-1,1'-biphenyl, and 4,4'-bis-[2-(4,6-di-phenyl-1,3,5-triazinyl)]-stilbene.

27. An electroluminescent device in accordance with **claim 1** wherein the anode is comprised of an indium tin oxide, and the cathode is comprised of a low work function metal.

28. An electroluminescent device in accordance with **claim 27** wherein said low work function metal is lithium, magnesium, aluminum, or each of the alloys thereof.

29. An organic electroluminescent device comprising in the following sequence an anode comprised of indium tin oxide in a thickness of from about 1 to about 500 nanometers, an optional buffer layer comprised of a phthalocyanine or a stabilized tertiary aromatic amine and which buffer layer is of a thickness of from about 5 to about 300 nanometers, a hole transport layer comprised of a tertiary aromatic amine and which layer is of a thickness of about 1 to about 200 nanometers, a triazine electron transport layer of a thickness of from about 5 to about 300 nanometers, and a cathode comprised of a low work function metal and which cathode is of a thickness of from about 10 to about 800 nanometers and wherein said triazine is of the formula

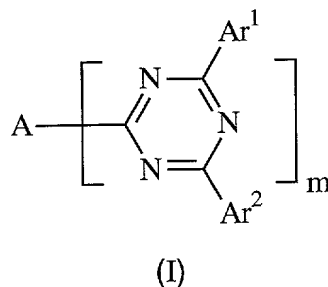


(I)

wherein A is aromatic which contains at least two conjugate-linked or two fused aromatic rings; Ar¹ and Ar² are each independently aryl or aliphatic; and m represents the number of repeating segments.

30. An organic electroluminescent device in accordance with **claim 29** wherein said anode is of a thickness of from about 30 to about 100 nanometers, said buffer layer is present and is comprised of a phthalocyanine or a stabilized tertiary aromatic amine and which layer is of a thickness of from about 10 to about 200 nanometers, a light emitting layer in contact with said hole transport layer and comprised of an 8-hydroxyquinoline metal chelate or a stilbene derivative and which layer is of a thickness of from about 1 to about 500 nanometers.

31. An organic electroluminescent device comprised of an anode, an organic luminescent medium, and a cathode, wherein the organic luminescent medium contains a triazine layer in contact with the cathode, which layer is comprised of the triazine compounds of Formula (I), and wherein said triazine functions as an electron transport, an electron injector, or simultaneously as an electron transport and an electron injector

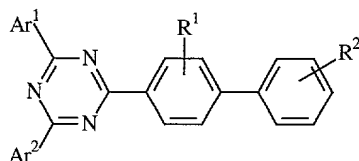


wherein A is a monovalent or a multivalent aromatic group which contains at least two conjugate-linked or at least two fused aromatic rings; Ar¹ and Ar² are each independently aryl or aliphatic; and m represents the number of repeating segments.

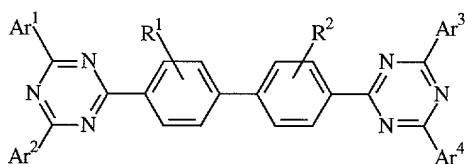
32. An organic electroluminescent device in accordance with **claim 31** wherein the cathode is comprised of lithium, magnesium, aluminum, or their alloys.

33. An organic electroluminescent device in accordance with **claim 31** wherein the cathode is comprised of aluminum.

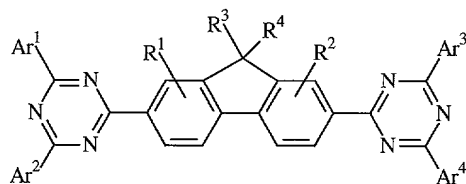
34. An organic electroluminescent device in accordance with **claim 31** wherein said triazine is represented by the Formula (II), (III), (IV), or (V)



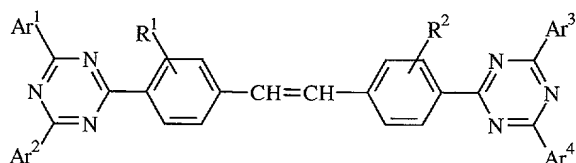
(II)



(III)

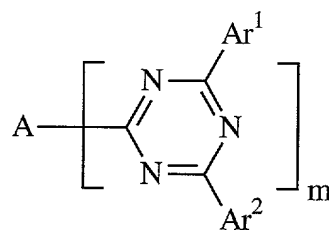


(IV)



(V)

35. An electroluminescent device comprised of an anode, a cathode, and a triazine compound of the formula



(I)

wherein A is a monovalent aromatic group or a multivalent aromatic group which contains from about 2 to about 15 two conjugate-linked or from about 2 to about 15 fused aromatic rings; Ar¹ and Ar² are each independently aryl or aliphatic; and m represents the number of repeating segments and is a number of from 1 to about 4, and wherein said triazine functions as an electron transport, an electron injector, or simultaneously as an electron transport and an electron injector.

36. An organic electroluminescent device in accordance with **claim 29** wherein said anode is of a thickness of from about 30 to about 100 nanometers, said buffer layer is of a thickness of from about 10 to about 100 nanometers, said hole transport is of a thickness of from about 5 to about 100 nanometers, said triazine electron transport layer is of a thickness of from about 10 to about 100 nanometers, and said cathode is of a thickness of from about 50 to about 500 nanometers, and wherein said low is from about 2 to about 4 electron volts, and wherein Ar¹ and Ar² are each independently aryl.

37. An organic electroluminescent device in accordance with **claim 29** wherein said anode is of a thickness of from about 30 to about 100 nanometers, said buffer layer is of a thickness of from about 10 to about 100 nanometers, said hole transport layer is comprised of a tertiary aromatic amine in a thickness of about 5 to about 100 nanometers, thereover a light emitting layer comprised of an 8-hydroxyquinoline metal chelate or a stilbene derivative of a thickness of from about 10 to about 100 nanometers, said triazine electron transport layer is of a thickness of about 10 to about 100 nanometers, and said cathode is of a thickness of from about 50 to about 500 nanometers.

38. An electroluminescent device in accordance with **claim 2** wherein R^1 to R^5 are each alkyl, alkoxy, or mixtures thereof; alkyl for said R' and R'' contains from 1 to about 25 carbon atoms; and each of said i , j and k represent a number of from 1 to about 3.

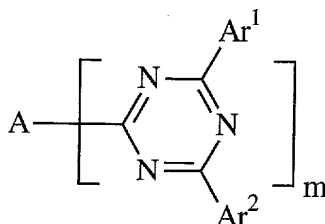
39. An electroluminescent device in accordance with **claim 1** wherein at least one is from 1 to about 10.

40. An electroluminescent device in accordance with **claim 1** wherein said at least one is from 1 to about 3.

41. An electroluminescent device in accordance with **claim 1** wherein said at least two is from 2 to about 7.

ABSTRACT OF THE DISCLOSURE

An electroluminescent device comprised of an anode and a cathode, and situated therebetween said anode and said cathode at least one electron transport layer comprised of a triazine of the formula



(I)

wherein A is a monovalent or a multi-valent aromatic group which contains at least two conjugate-linked or at least two fused aromatic rings; Ar¹ and Ar² are each independently aryl or aliphatic; and m represents the number of repeating segments.

PATENT APPLICATION

Attorney Docket No. **D/99136**

DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name,

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled: **ELECTROLUMINESCENT (EL) DEVICES**

the specification and claims of which
☒ are attached hereto OR ☐ was filed on _____ as U.S. Application No. _____

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims.

I acknowledge the duty to disclose information which is material to the patentability as defined in Title 37, Code of Federal Regulations, §1.56.

I hereby claim priority benefits under Title 35, United States Code, §119 of any foreign or U.S. Provisional application(s) for patent listed below, and have also identified below any foreign application(s) or Provisional application(s) for patent having a filing date before that of the application on which priority is claimed:

Prior Foreign or U.S. Provisional Application(s)

(Number) (Country) (Day/Month/Year Filed)

POWER OF ATTORNEY: As a named inventor, I hereby appoint the following registered practitioners to prosecute this application and transact all business in the Patent and Trademark Office connected therewith.

John E. Beck Reg. No. 22,833;
Ronald F. Chapuran Reg. No. 26,402;
Jonathan A. Small Reg. No. 32,631;
Richard B. Domingo Reg. No. 36,784;

Henry Fleischer Reg. No. 25,582;
Mark Costello Reg. No. 31,342;
Eugene O. Palazzo Reg. No. 20,881

ADDRESS ALL CORRESPONDENCE TO:

John E. Beck
Xerox Corporation
Xerox Square 20A
Rochester, New York 14644

DIRECT TELEPHONE CALLS TO:
(name and telephone number)

Eugene O. Palazzo
716-423-4687

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under §1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

DECLARATION AND POWER OF ATTORNEY, continued

Name of sole or first inventor: Nan-Xing Hu

Inventor's Signature: Nan-Xing Hu

Residence: 159 Fernlea Crescent, Oakville, Ontario, Canada L6H 6B4

Citizenship: China

Date: Dec. 16, 1999

Post Office Address:
(Same as above)

Name of second joint inventor: Mohammad Esteghamatian

Inventor's Signature: M. Esteghamatian

Residence: 150 Market Street, Apt. 1208, Hamilton, Ontario, Canada L8R 3H6

Citizenship: Canada

Date: Dec. 16, 1999

Post Office Address:
(Same as above)

Name of third joint inventor: Zoran D. Popovic

Inventor's Signature: Zoran D. Popovic

Residence: 3349 Sawmill Valley Drive, Mississauga, Ontario, Canada L5L 2Z8

Citizenship: Canada

Date: Dec. 16, 1999

Post Office Address:
(Same as above)

Name of fourth joint inventor: Beng S. Ong

Inventor's Signature: Beng S. Ong

Residence: 2947 Harvey Crescent, Mississauga, Ontario, Canada L5L 4V9

Citizenship: Canada

Date: Dec 16, 1999

Post Office Address:
(Same as above)

Name of fifth joint inventor: Ah-Mee Hor

Inventor's Signature: Ah-Mee Hor

Residence: 3407 Mulcaster Road, Mississauga, Ontario, Canada L5L 5B1

Citizenship: Canada

Date: Dec 16/99

Post Office Address:
(Same as above)